

Display Elektronik GmbH

DATA SHEET

LCD MODULE

**DEM 640480E1 TMH-PW-N
(C-TOUCH)**

5,7" TFT with Capacitive Touch

Product Specification

Ver.: 0

02.04.2025

Revise Records

Rev.	Date	Contents	Written	Approved
0	2025/04/02	Preliminary Specification	R	MH

Special Notes

Note1.	
Note2.	
Note3.	
Note4.	
Note5.	

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1. General Description and Features

DEM640480E1 TMH-PW-N(C-TOUCH) is a transmissive type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD module, a driver circuit, a capacitive touch panel and a backlight unit. Graphics and texts can be displayed on a VGA 640 x RGB x 480 dots with 262,144 colors by supplying 18 bits data signal (6bits/each color). The following table described the features of GVG57SCAF1C0.

1.1 Features

- Transmissive and Backlight with 30th LEDs are available.
- TN (Twisted Nematic) Mode.
- Digital RGB (6bits/color) Data Transfer.
- Clock Signal: latching data at the falling edge.
- RoHS Compliance

1.2 LCD Module

Item	Specification	Unit
Screen Size	5.7 Inches	Diagonal
Display Resolution	640 x RGB x 480	Pixel
Active Area	115.20 x 86.40	mm
Outline Dimension	144.00 x 104.60 x 14.90	
Display Mode	Normally White Mode / Transmissive	--
Pixel Arrangement	R,G,B Vertical Tripe	--
Pixel Pitch	0.18 x 0.18	mm
Display Color	262k Colors	--
Viewing Direction	6 o'clock (Gray inversion)	--
Viewing Direction	12 o'clock	
Input Interface	Digital RGB (6Bits/color) Data Transfer	--

2. Mechanical Information

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	--	144.00	--	mm	(1,2,3)
	Vertical (V)	--	104.60	--	mm	(2)
	Thickness (T)	--	14.9	--	mm	(1,3)
Weight		--	t.b.d.	--	g	--

Note (1) Not include FPC. Refer to the Outline Dimension Drawing as attached.

(2) Back-light unit is included.

(3) Excluding backlight cables.

3. Electrical Specifications

3.1 Absolute Max. Ratings

3.1.1 Absolute Ratings of Environment

If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

($T_a = 25 \pm 2^\circ\text{C}$, $V_{SS} = \text{GND} = 0$)

Item	Symbol	Min.	Max.	Unit	Note
Storage Temperature	T_{STG}	-30	80	$^\circ\text{C}$	(1)
Operating Temperature	T_{OPR}	-20	70	$^\circ\text{C}$	(1,2,3)

Note (1) 95 % RH Max. ($40^\circ\text{C} \geq T_a$). Maximum wet-bulb temperature at 39°C or less. ($T_a > 40^\circ\text{C}$)
No condensation.

Note (2) In case of below 0°C , the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character

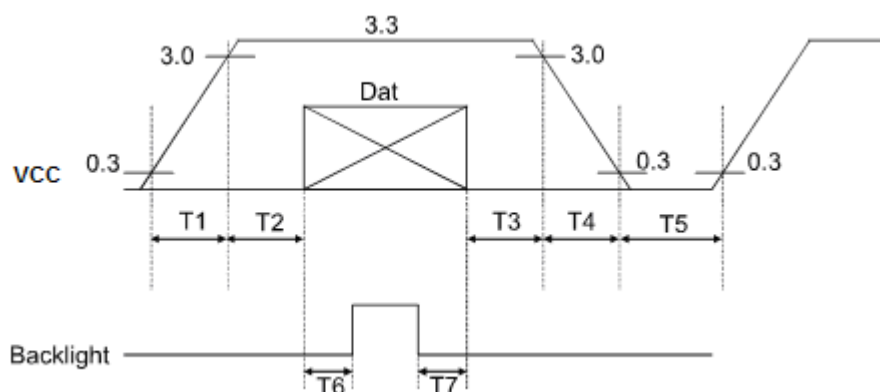
Note (3) Only operation is guarantied at operating temperature. Contrast, response time, another display quality are evaluated at $+25^\circ\text{C}$

3.1.2 Electrical Absolute Maximum Ratings

($V_{SS} = \text{GND} = 0$)

Parameter	Symbol	Min.	Max.	Unit	Remark
Power Supply Voltage	V_{CC}	-0.3	5.0	V	
Signal Input Voltage	R0-R5, G0-G5, B0-B5, DCLK, DE	-0.3	$V_{CC} + 0.3$	V	--
Permissive Input Ripple Voltage	V_{RF}	--	100	mVp-p	$V_{CC} = +3.3\text{V}$

Display On/Off Sequence:



Data: DCLK, R0 ~ R5, G0 ~ G5, B0 ~ B5, DE

$T1 \leq 10\text{ms}$, $50\text{ms} \leq T2$, $0 < T3 \leq 50\text{ms}$, $0 < T4 \leq 10\text{ms}$, $1\text{s} \leq T5$, $200\text{ms} \leq T6$, $200\text{ms} \leq T7$

3.2 Electrical Characteristics

3.2.1 DC Electrical Characteristics of the TFT LCD

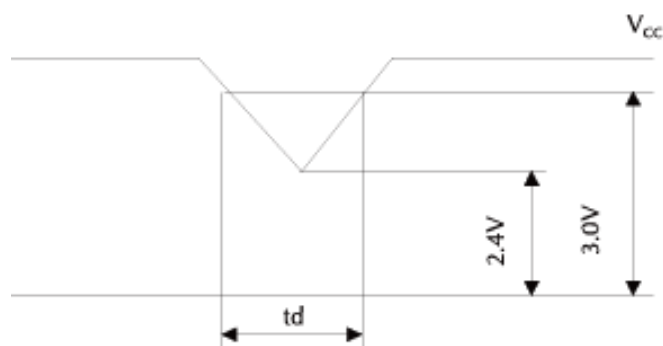
(Ta=25±2°C, V_{SS}=GND=0)

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
Power Supply		VCC	3.0	3.3	3.6	V	Note 1
Input Voltage for Logic	H Level	VIH	0.7VCC	-	VCC	V	-
	L Level	VIL	0	-	0.3VCC	V	-
Power Supply Current		ICC	-	(120)	(160)	mA	Note 2

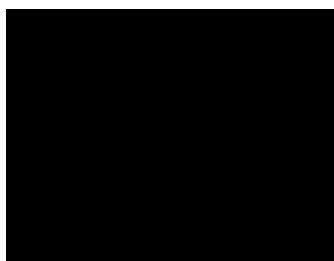
Note1: Vcc-dip conditions

Vcc-dip conditions should also follow the Vcc-turn-on conditions

Td ≤ 10ms



Note2: fv =60Hz , Ta=25°C , Display pattern : Black pattern



3.3 AC Timing Characteristic of The LCD

3.3.1 Input Signal Characteristics

PARAMETER	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
HS setup time	T_{hst}	10	-	-	ns
HS hold time	T_{hhd}	10	-	-	ns
VS setup time	T_{vst}	10	-	-	ns
VS hold time	T_{vhd}	10	-	-	ns
Data setup time	T_{dsu}	10	-	-	ns
Data hold time	T_{dhd}	10	-	-	ns
DEN setup time	T_{esu}	10	-	-	ns

Digital Parallel RGB interface

(Sync mode)

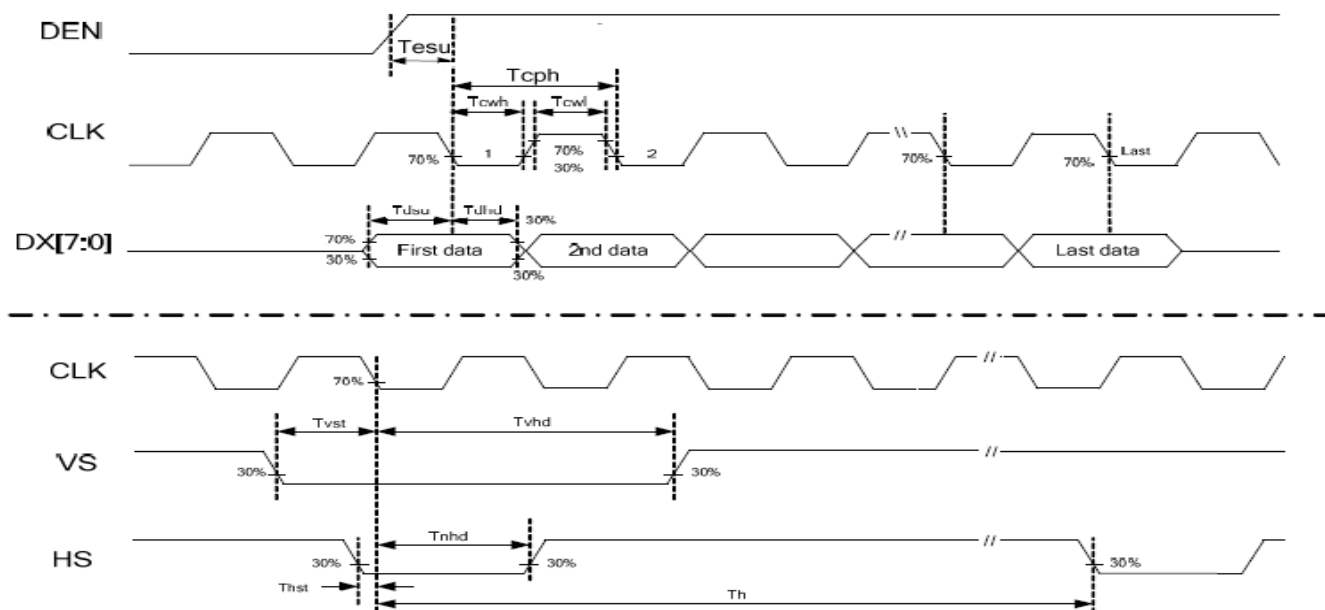
PARAMETER	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
CLK frequency	F_{CPH}	22.66	25.175	27.69	MHz
CLK period	T_{CPH}	36.11	39.7	44.13	ns
CLK pulse duty	T_{CWH}	40	50	60	%
HS period	T_H	750	800	850	T_{CPH}
HS pulse width	T_{WH}	5	30	-	T_{CPH}
HS-first horizontal data time	T_{HS}	112	144	175	T_{CPH}
Horizontal active data area	T_{HA}	-	640	-	T_{CPH}
VS pulse width	T_{WV}	1	3	5	T_H
First Line Data input time	T_{STV}	-	35	-	T_H
VS period	T_V	515	525	535	T_H

Note: When SYNC mode is used, 1st data start from 144th CLK after HS falling (when STHD[5:0]=00000)

(DE mode)

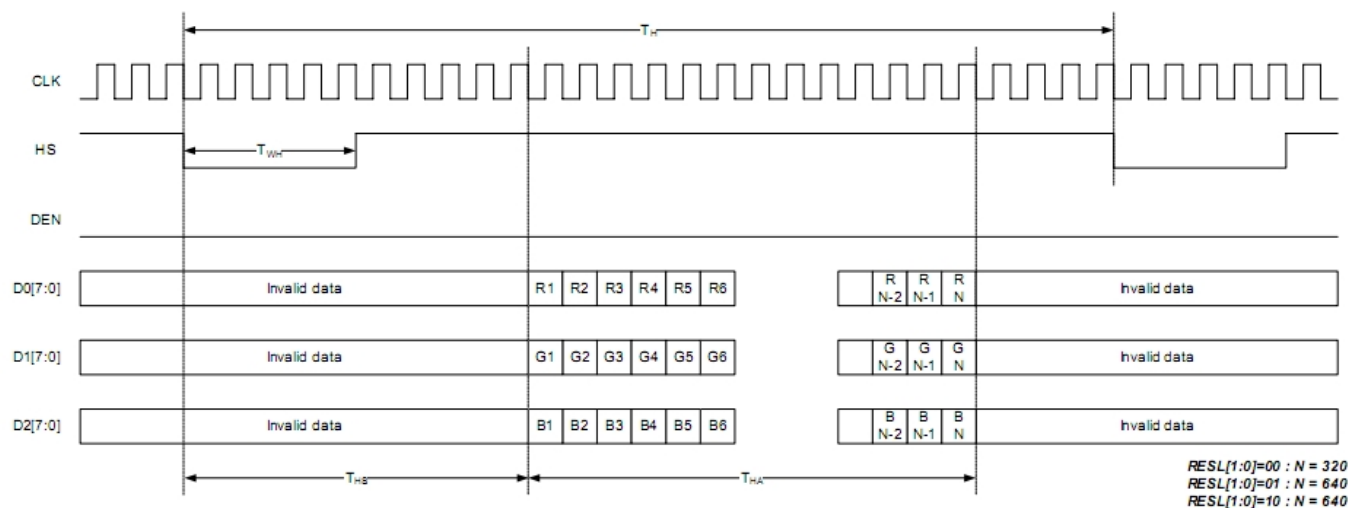
PARAMETER	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
CLK frequency	F_{CPH}	22.66	25.175	27.69	MHz
CLK period	T_{CPH}	36.11	39.7	44.13	ns
CLK pulse duty	T_{CWH}	40	50	60	%
DEN period	T_{DEN}	750	800	850	T_{CPH}
DEN pulse width	T_{EP}	-	640	-	T_{CPH}
DEN frame active time	T_{DEA}	-	480	-	T_H
DEN frame blanking time	T_{DEB}	10	45	110	T_H

3.3.2 Clock and Data Waveform

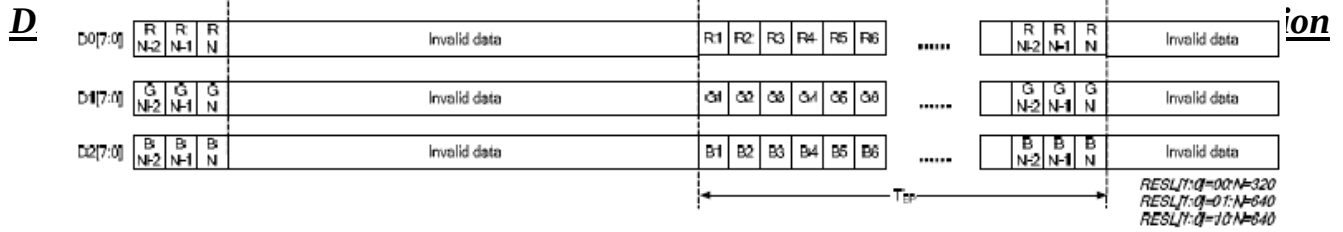


Clock and Data input waveforms

3.3.3 Data input format for RGB Mode



Parallel RGB SYNC Mode Horizontal Data Format



Parallel RGB DE Mode Horizontal Data Format

3.4 Backlight Unit

The Back-light system is an edge-lighting type with 30 white LEDs (Light Emitting Diode).
The characteristics of 30 white LEDs are shown in the following tables.

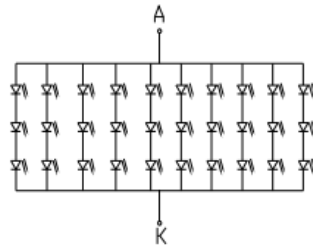
(Ta= Room Temp)

Characteristics		Symbol	Min.	Typ.	Max.	Unit	Note
Current of Backlight Unit		I_B	-	200	250	mA	(1)
Voltage of Backlight Unit		V_B	-	(9.6)	(10.5)	V	-
Power Consumption		P_{BL}	-	(1920)	(2625)	mW	(2)
LED Lifetime	25°C	-	(35000)	(50000)	-	hr	(3)

Note (1) LEDs in 3 series x 10 parallel type.

(2) Where $I_B = 200\text{mA}$, $V_B = 9.6$, $P_{BL} = V_B \times I_B$

(3) The environmental conducted under ambient air flow, at $T_a = 25^\circ\text{C} \pm 2^\circ\text{C}$, $60\%\text{RH} \pm 5\%$



4. Optical Characteristics

4.1 Optical characteristic of the LCD

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state.

Measuring equipment: BM-5A, BM-7

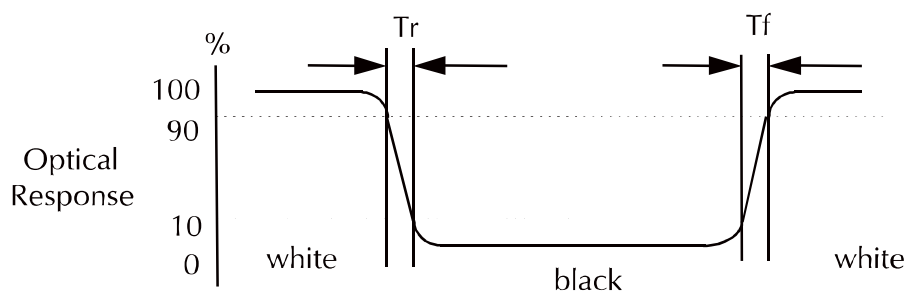
Item		Symbol	Condition	Min	Type	Max	Unit	Note
Brightness				630	800	--	cd/m ²	--
Response Time		T _r	θ=0°	--	10	20	ms	--
		T _f		--	15	30	ms	
Contrast Ratio		CR	At optimized viewing angle	200	300	--	--	--
Color Gamut		NTSC %	--	--	51	--	%	--
Color Chromaticity (CIE 1931)	Red	R _x	θ=0° Normal Viewing Angle	0.555	0.605	0.655	--	--
		R _y		0.303	0.353	0.403		
	Green	G _x		0.305	0.355	0.405	--	
		G _y		0.512	0.562	0.612		
	Blue	B _x		0.095	0.145	0.195	--	
		B _y		0.067	0.117	0.167		
	White	W _x		0.259	0.309	0.359	--	
		W _y		0.300	0.350	0.40		
Viewing Angle (6H)	Hor.	θ _R	CR≥10	--	70	--	Degree	--
		θ _L		--	70	--		
	Ver.	φ _H		--	50	--		
		φ _L		--	60	--		

a. Test equipment setup

After stabilizing and leaving the panel alone shall be warmed up for the stable operation of LCM, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7(fast) with a viewing angle of 2° at a distance of 50cm and normal direction.

b. Definition of response time: Tr and Tf

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

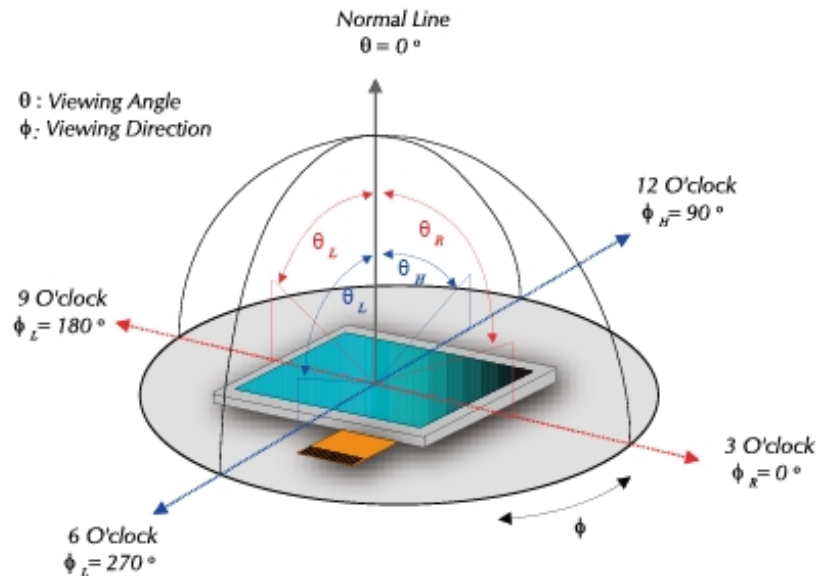


c. Definition of contrast ratio:

$$\text{Contrast Ratio (CR)} = \frac{\text{Brightness measured when LCD is at "white state"}}{\text{Brightness measured when LCD is at "black state"}}$$

d. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

e. View Angle



f. Definition of Luminance of White: Luminance of white at the center points

Light Source of Back-Light Unit	LED Type
---------------------------------	----------

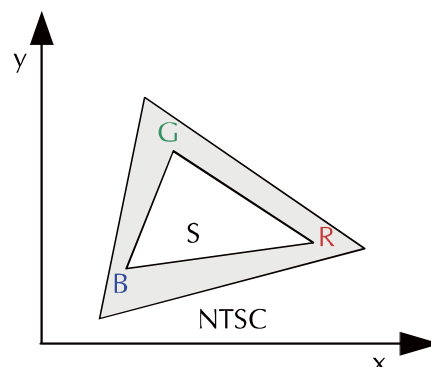
g. Definition of White Uniformity

$$\text{White Uniformity} = \frac{\text{Min. luminance of white among 9-points}}{\text{Max. luminance of white among 9-points}}$$

h. The definition of Color Gamut -Color Chromaticity CIE 1931

Color coordinate of white & red, green, blue at center point.

Color Gamut : NTSC(%) = (RGB Triangle Area / NTSC Triangle Area) x 100



5. I/O Terminal

5.1 Pin Assignment

(connector part No: F0502WR-S-33PD01 or equivalent.)

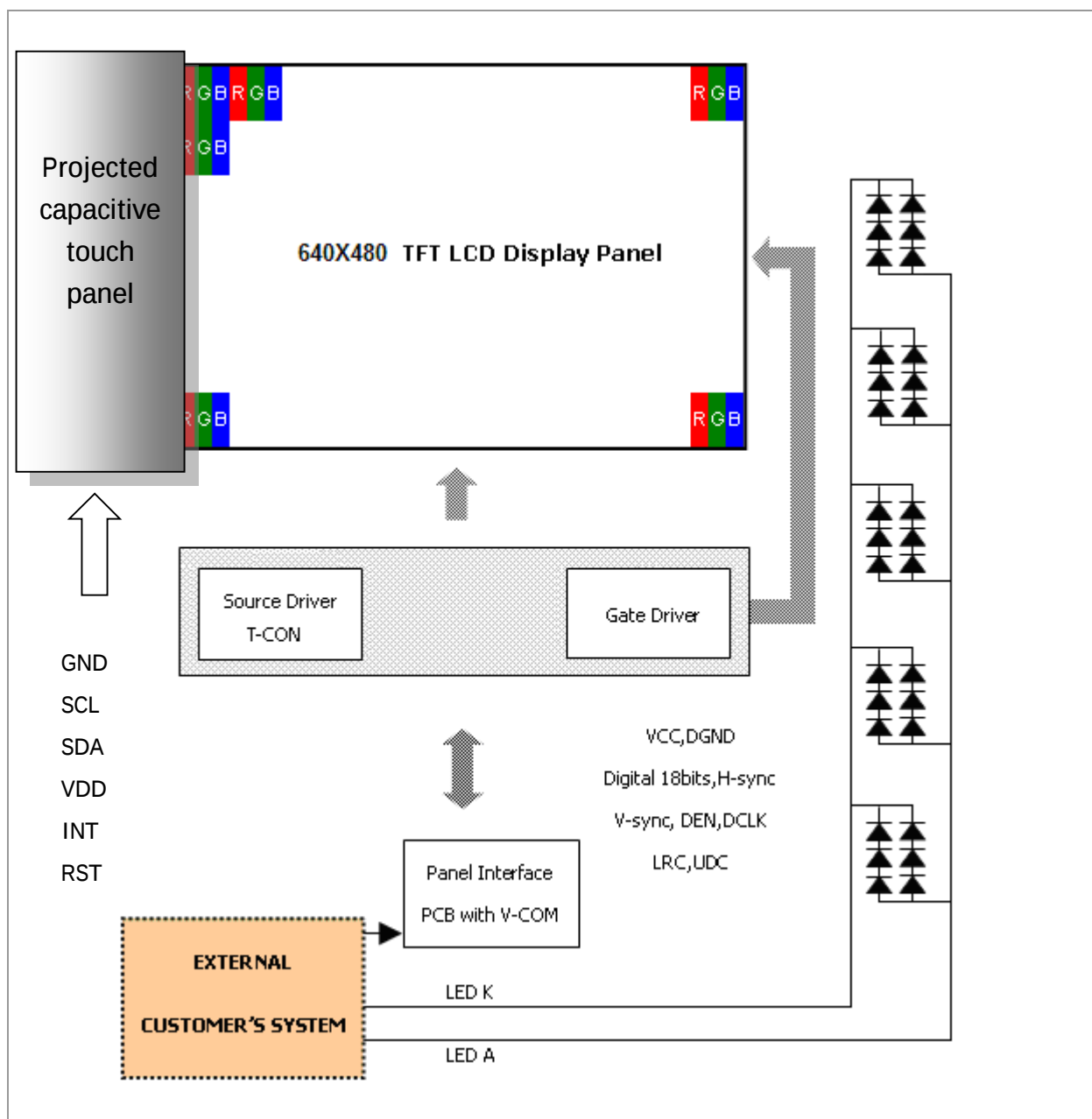
Pin No.	Symbol	I/O	Function	Remark
1	VSS	P	GND	
2	DCLK	I	Clock signal for sampling each data signal	
3	IHS	I	Horizontal synchronous signal (Negative)	
4	IVS	I	Vertical synchronous signal (Negative)	
5	VSS	P	GND	
6	R0	I	RED data signal (LSB)	
7	R1	I	RED data signal	
8	R2	I	RED data signal	
9	R3	I	RED data signal	
10	R4	I	RED data signal	
11	R5	I	RED data signal (MSB)	
12	VSS	P	GND	
13	G0	I	GREEN data signal (LSB)	
14	G1	I	GREEN data signal	
15	G2	I	GREEN data signal	
16	G3	I	GREEN data signal	
17	G4	I	GREEN data signal	
18	G5	I	GREEN data signal (MSB)	
19	VSS	P	GND	
20	B0	I	BLUE data signal(LSB)	
21	B1	I	BLUE data signal	
22	B2	I	BLUE data signal	
23	B3	I	BLUE data signal	
24	B4	I	BLUE data signal	
25	B5	I	BLUE data signal(MSB)	
26	VSS	P	GND	
27	DEN	I	Signal to settle the horizontal display position (Positive)	
28	VCC	P	3.3V power supply	
29	VCC	P	3.3V power supply	
30	REV	I	Select horizontal and vertical scanning direction.	Note5-1
31	VSS	P	GND	
32	NC	--	No Connection	
33	VSS	P	GND	

5.2 Backlight Unit (BLU)

Pin No.	Symbol	Function	Remark
1	LEDA	Power Supply for LED backlight	Red
2	LEDK	GND for LED backlight	Black

Connector: JST BHSR-02VS-1 or equivalent

5.3 Block Diagram



5.4 Basic Display Color and Gray Scale

	Color & Gray Scale	Data Signal																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(0)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(0)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(31)	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(31)	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(31)	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 : Low level voltage, 1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

6. Projected capacitive touch Screen Panel Specifications**6.1 Touch Panel**

Item	Specification	Unit
Screen Size	5.7inches	Diagonal
Type	Transparent Type Projected Capacitive Touch Panel	--
Input Mode	Human's Finger	--
Sensor Active Area	117.2 (W) × 88.4 (H)	mm
Interface	I2C	--
Cover glass pencil-handness	6H(min) by JIS K5400	--
Digital Power Supply	3.3	V
IC solution	IC : ILI2117A	

6.2 Electrical Characteristics

Item	Symbol	Min	Typ.	Max	Unit
Input Voltage, High 1	(V _{IH1}) ¹	1			V
Input Voltage, High 2	(V _{IH2}) ²	1.3			V
Input Voltage, Low	(V _{IL})			0.5	V
Output Voltage, High 1	(V _{OH1}) ³		See Note3		V
Output Voltage, High 2	(V _{OH2}) ⁴	V _{VDD} - 0.1			V
Output Voltage, Low	(V _{OL})			0.1	V

Specifications are subjected to change without notice.

Notes:

1. V_{IH1} includes pins CHIP_EN, SDA, SCL, INT
2. V_{IH2} includes pin EXT_CLK
3. V_{OH1} is for INT output voltage level which is programmable by registers. Typical values are 1.2V/1.5V/1.8V/V_{VDD}.
4. V_{OH2} refers to other digital pins.

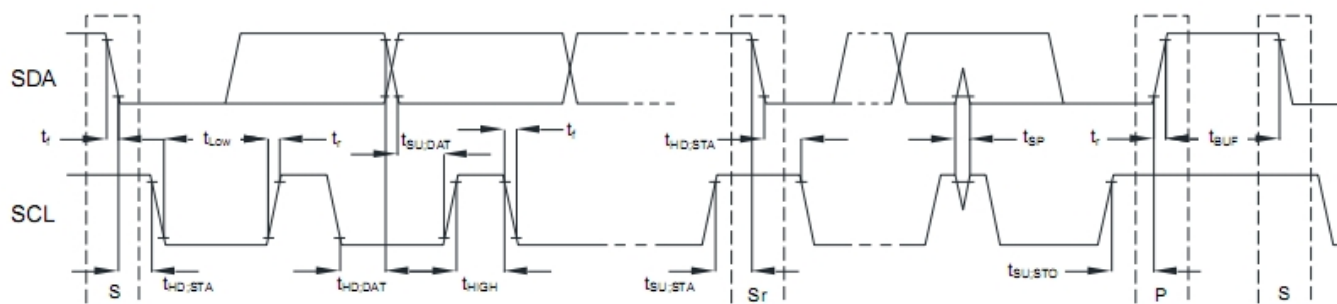
6.3 Pin Assignments and Definitions

(Connector Part No: "FH34SJ-6S-1.0SH" or equivalent.)

Item	Name	I/O	Unit
1	GND	P	Ground
2	SDA	I/O	I2C Data
3	SCL	I	I2C Clock
4	VDD	P	Power
5	INT	I	Interrupt request to the host
6	RST	I	External Reset, active low

6.4 Functional description

6.4.1 AC Characteristics of the SDA and SCL on I2C interface



6.4.2 Characteristics of the SDA and SCL bus lines

Symbol	Parameter	100KHz			400KHz		
		Min	Max	Unit	Min	Max	Unit
f_{SCL}	SCL clock frequency	0	100	kHz	0	400	KHz
$t_{HD,STA}$	Hold time (repeated) START condition. After this period, the first clock pulse is generated	4.0	—	μs	0.6	—	μs
t_{LOW}	LOW period of the SCL clock	4.7	—	μs	1.3	—	μs
t_{HIGH}	HIGH period of the SCL clock	4.0	—	μs	0.6	—	μs
$t_{SU,STA}$	Set-up time for a repeated START condition	4.7	—	μs	0.6	—	μs
$t_{HD,DAT}$	Data hold time	0	3.45	μs	0	0.9	μs
$t_{SU,DAT}$	Data set-up time	250	—	ns	100	—	ns
t_r	Rise time of both SDA and SCL signals	—	1000	ns	—	300	ns
t_f	Fall time of both SDA and SCL signals	—	300	ns	—	300	ns
$t_{SU,STO}$	Set-up time for STOP condition	4.0	—	μs	0.6	—	μs
t_{BUF}	Bus free time between a STOP and START condition	4.7	—	μs	1.3	—	μs

7. Reliability Condition

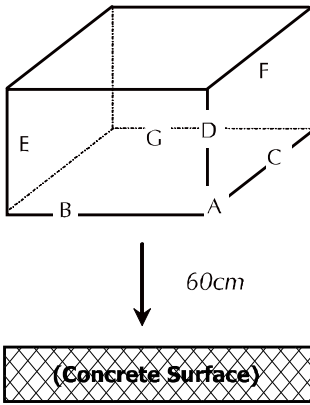
No change on display and in operation under the following test condition.

Condition: Unless otherwise specified, tests will be conducted under the following condition.

Temperature: $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$.

Humidity: $65\% \pm 5\%$ RH.

Tests will be not conducted under functioning state.

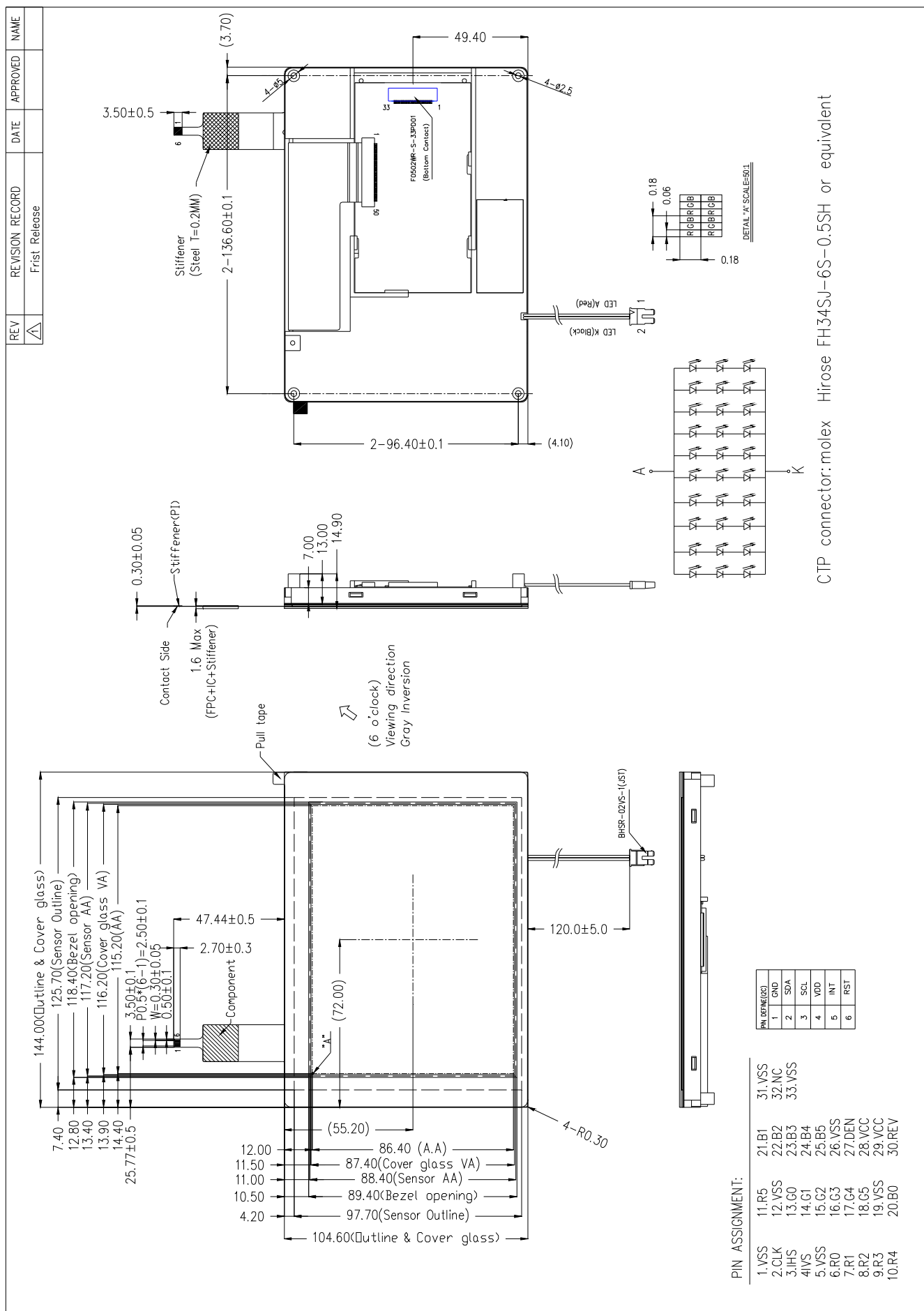
No.	Parameter	Condition	Notes
1	High Temperature Operating	$70^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs (Operation state).	-
2	Low Temperature Operating	$-20^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs (Operation state).	-
3	High Temperature Storage	$80^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs.	-
4	Low Temperature Storage	$-30^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs.	-
5	High Temperature and High Humidity Operation Test	$60^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 90%, 240hrs.	-
6	Vibration Test	Total fixed amplitude: 1.5mm. Vibration Frequency: 10~55Hz. One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes.	-
7.	Drop Test	To be measured after dropping from 60cm high on the concrete surface in packing state.  <i>Dropping method corner dropping:</i> <i>A corner: Once edge dropping.</i> <i>B, C, D edge: Once face dropping.</i> <i>E, F, G face: Once.</i>	-

Notes: 1. No dew condensation to be observed.

2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.

3. Vibration test will be conducted to the product itself without putting I in a container.

8. Dimensional Outlines

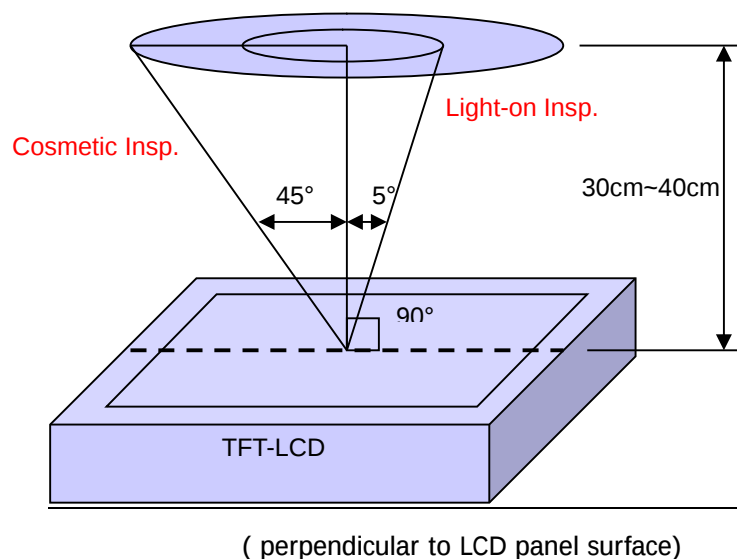


9. Incoming Inspection Standards

9.1 Inspection and Environment Conditions

9.1.1 Inspection Conditions:

- (1) Inspection Distance: 35 cm $\pm$ 5cm
- (2) View Angle: Light-on Inspection Angle: $\pm 5^\circ$
Cosmetic Inspection Angle: $\pm 45^\circ$



9.1.2 Environment Conditions:

Ambient Temperature		23°C $\pm$ 5°C
Ambient Humidity		55% $\pm$ 10% RH
Ambient Illumination	Cosmetic Inspection	more than 600 Lux
	Functional Inspection	300~500 Lux

9.1.3 Sampling Conditions:

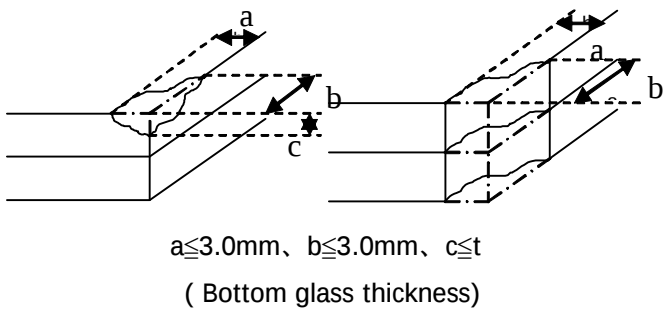
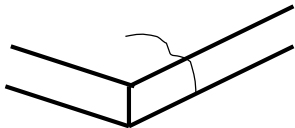
- (1) Lot Size: Quantity of shipment lot per model
- (2) Sampling Method:

Sampling Plan		MIL-STD-105E
		Normal Inspection, Single Sampling
		Level II
AQL	Major Defect	1.0%
	Minor Defect	1.5%

- (3) The classification of Major(MA) and Minor(MI) defects is shown as 3.

9.1.4 Inspection Criteria

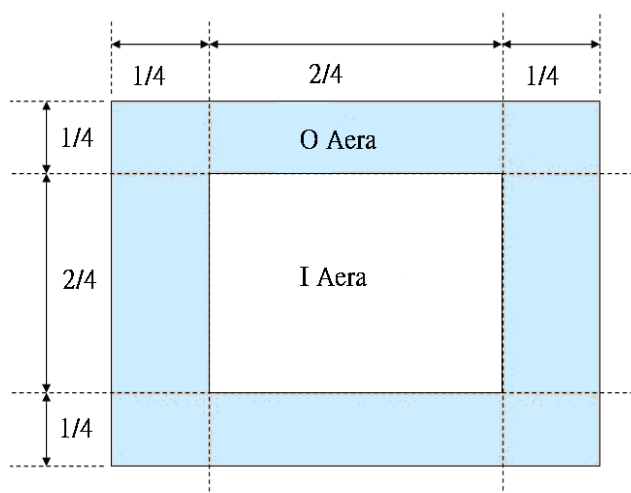
9.1.4.1 Cosmetic Inspection(Panel):

Item	Judgment Criteria	Classification
Chipping on Panel	 $a \leq 3.0\text{mm}$, $b \leq 3.0\text{mm}$, $c \leq t$ (Bottom glass thickness)	MA
Scratch on Panel *Note-2	$W \leq 0.05\text{mm}$ or $L < 5\text{mm}$: Ignored $0.05\text{mm} < W \leq 0.1\text{mm}$ and $L \leq 5\text{mm}$: $N \leq 5$ $W > 0.1\text{mm}$ or $L > 5\text{mm}$: Not allowed	MI
Bubble or Dent on Panel *Note-3	$D \leq 0.2\text{mm}$: Ignored $0.2\text{mm} < D \leq 0.3\text{mm}$: $N \leq 5$ $D > 0.3\text{mm}$: Not allowed	MI
Panel Crack	 Not Allowed crack	MA
Bezel Deformation	Obvious deformation is not allowed.	MI
Bezel Oxidation	Not allowed if it rusts continuously over 1 cm (It is out of warranty with rusted tin plate)	MI
Bezel Scratch	$L \leq 20\text{mm}$, $W \leq 0.2$, $N \leq 3$	MI
Metal Squash Dent /Flange(Front Side)	$D(W) \leq 1, L \leq 3, N \leq 3$;	MI
B/L High Voltage Wire Denudation	Not allowed	MA
Polarizer flaw or leak out resin	Defect is defined as the active area.	MI
Outline Dimension	Must in Spec, refer to related product spec.	MI

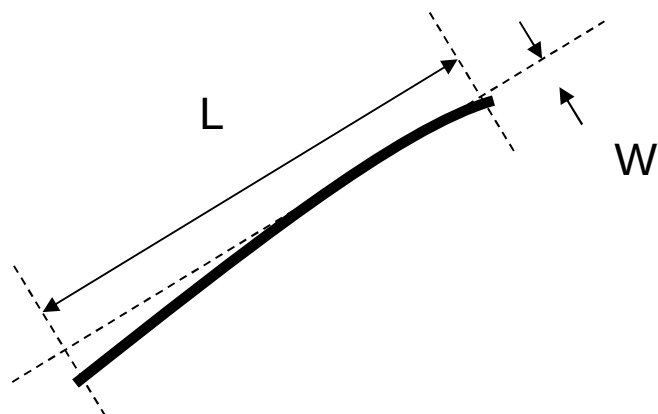
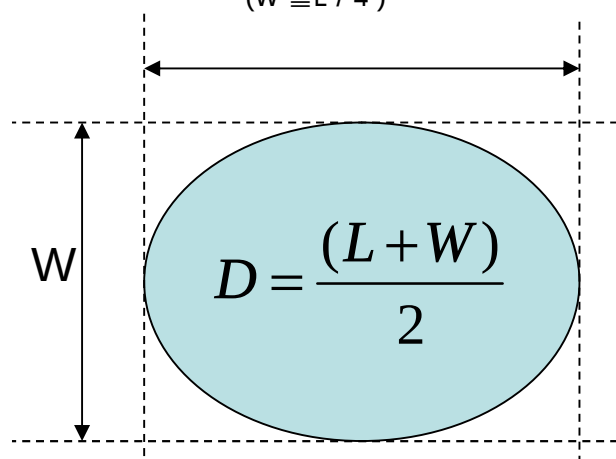
9.1.4.2 Functional Inspection:

Item	Judgment Criteria				Classification
	Area(Note1)		I	O	
Point Defect	Bright dot	Random	2		MI
		2 dots adjacent	0	0	
		3 dots adjacent or more	0	0	
	Dark dot	Random	3		
		2 dots adjacent	0		
		3 dots adjacent or more	0	0	
	Total Dot Defect		5		
	Distance	Distance between Bright and Bright dot	L≥5mm		
		Distance between Bright and Dark dot	L≥5mm		
		Distance between Dark dot	L≥5mm		
	(1) It is defined as Point Defect if defect area > 0.5dot (2) It is ignored if defect area≤0.5dot (3)Weak point defect will be defined as Bright Dot if it can be observed through ND filter 5%(Full Screen Black Inspection)				
	Line Defect	Obvious vertical or horizontal line defect is not allowed.			
Mura	Not allowed if it can be observed through ND Filter 5 %				MI
Foreign Material in spot shape *Note-3	D≤0.2mm: Ignored 0.2mm<D≤0.5mm: N≤8 D>0.5mm: Not allowed				MI
Foreign Material in line or spiral shape *Note-4	W≤0.05mm or L≤5mm: Ignored 0.05mm<W≤0.2mm and L1.0mm≤5mm: N≤8 W>0.2mm or L>5mm: Not allowed				MI
Display Function Abnormal	No Malfunction can be allowed				MA

Note-1 : I/O Area Definition



Note-2 : Polarizer Scratch

Note-3 : Spot Foreign Material
($W \geq L / 4$)Note-4 : Line or Spiral Foreign Material
($W < L / 4$)