

Display Elektronik GmbH

# DATA SHEET

TFT MODULE

DEM 1920540A VMH-PW-N

16,7" TFT

Product Specification

Version: 0

26.12.2024



**Contents**

1. Block Diagram	5
2. Outline dimension	5
3. Input terminal Pin Assignment	7
3.1 TFT PIN	8
3.2 BL PIN	9
4. LCD Optical Characteristics	10
4.1 Optical specification	10
5. Electrical Characteristics	13
5.1 Absolute Maximum Rating	13
5.2 DC Electrical Characteristics	13
5.3 LED Backlight Characteristics	13
6. LVDS Signal Timing Characteristics	16
6.1 LVDS Rx Interface Timing Parameter	16
6.2 Signal Timing Specification	16
6.2.1 Timing Parameters(DE only mode)	16
6.2.2 Signal Timing Waveform	18
6.2.3 Horizontal Timing Waveform	19
6.3 Power Sequence	20
7. LCD Module Out-Going Quality Level	22
7.1 VISUAL & FUNCTION INSPECTION STANDARD	22
7.1.1 Inspection conditions	22
7.1.2 Definition	22
7.1.3 Sampling Plan	23
7.1.4 Criteria(Visual)	24
8. Reliability Test Result	26
9. Cautions and Handling Precautions	27
9.1 Handling and Operating the Module	27
9.2 Storage and Transportation.	27

**\* Description**

This is a color active matrix TFT (Thin Film Transistor) LCD (liquid crystal display) that uses amorphous silicon TFT as a switching device. This model is composed of a Transmissive type TFT-LCD Panel, driver circuit, back-light unit. The resolution of a 16.7" TFT-LCD contains 1920X540 pixels, and can display up to 16.7M colors.

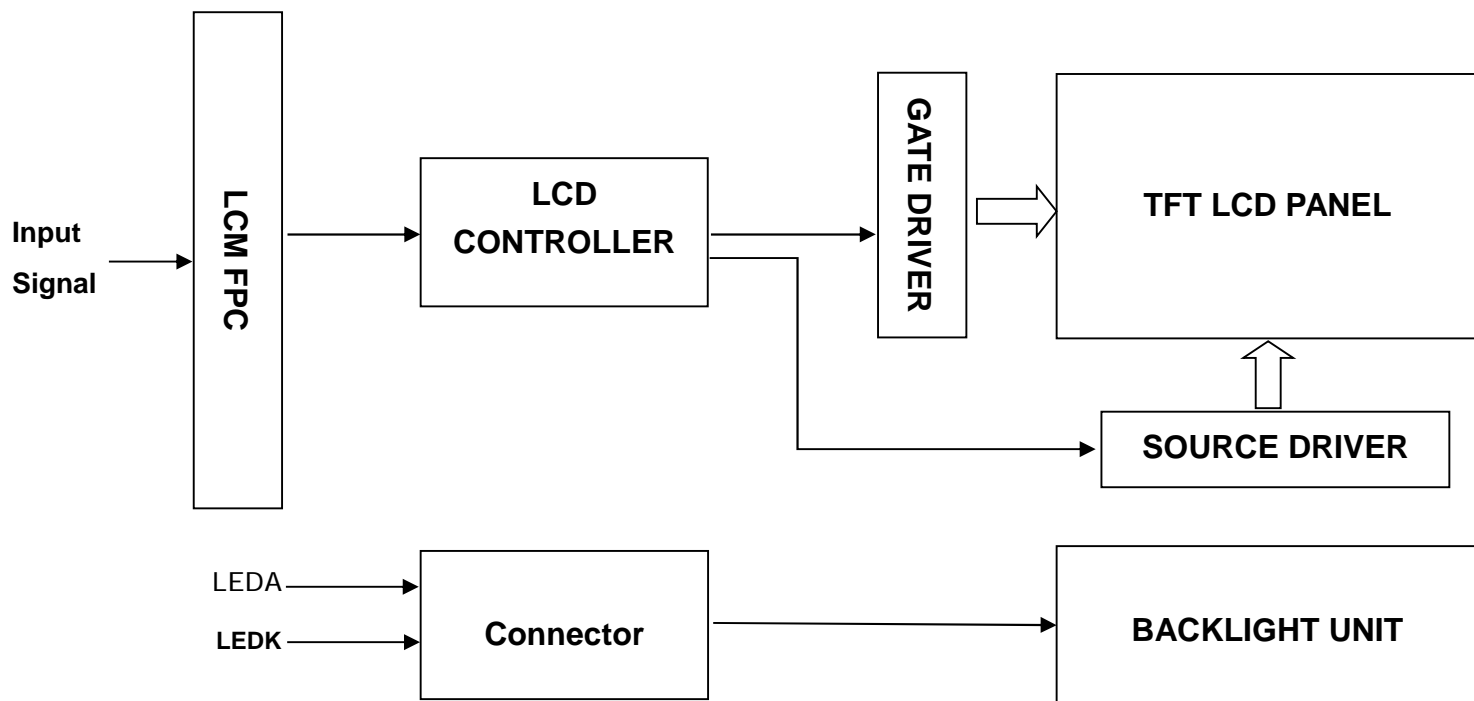
**\* Features**

General Information Items	Specification	Unit	Note
	Main Panel		
Display area(AA)	408.96(H)*115.02(V) (16.7 inch)	mm	
Driver element	TFT active matrix	-	
Display colors	16.7M	colors	
Number of pixels	1920(RGB)*540	dots	
Pixel arrangement	RGB vertical stripe	-	
Pixel pitch	0.213(H)*0.213(V)	mm	
Viewing angle	ALL	o'clock	
LCM Interface	2-Port LVDS	-	
Display mode	Normally Black	-	
Operating temperature	-20~+70	°C	
Storage temperature	-30~+80	°C	

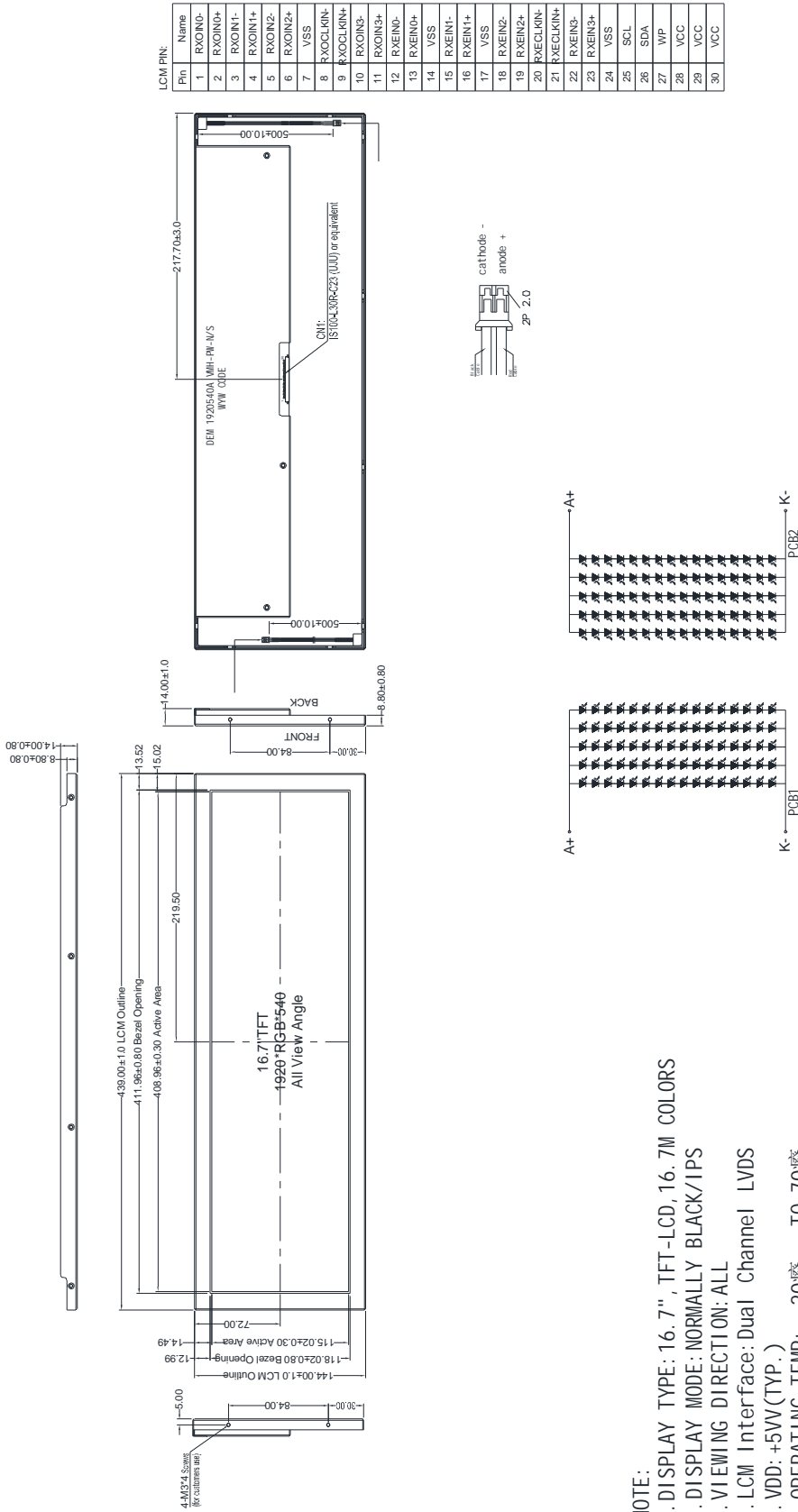
**\* Mechanical Information**

Item		Min.	Typ.	Max.	Unit	Note
Module size	Horizontal(H)	-	439.00	-	mm	
	Vertical(V)	-	144.00	-	mm	
	Depth(D)	-	14.00	-	mm	
Weight		-	1340	-	g	

1. Block Diagram



2. Outline dimension



NOTE:

1. DISPLAY TYPE: 16.7", TFT-LCD, 16.7M COLORS
2. DISPLAY MODE: NORMALLY BLACK/IPS
3. VIEWING DIRECTION: ALL
4. LCM Interface: Dual Channel LVDS
5. VDD: +5V(TYP.)
6. OPERATING TEMP: -20°C TO 70°C  
STORAGE TEMP: -30°C TO 80°C
7. BACK LIGHT: LED WHITE, 80 Chip LED, 130mA, 42~53V/EACH GPOUP
8. LCM Brightness: 1200cd/m2(Typ.)
9. RoHS COMPLIANT.

**3. Input terminal Pin Assignment****3.1 TFT PIN****Connector(CN1):MSBKT2407P30-HS(STM)/IS100-L300-C23(UJU)**

NO.	SYMBOL	DISCRIPTION	I/O
1	RxO0-	Odd LVDS Negative data signal (-)	I
2	RxO0+	Odd LVDS Positive data signal (+)	I
3	RxO1-	Odd LVDS Negative data signal (-)	I
4	RxO1+	Odd LVDS Positive data signal (+)	I
5	RxO2-	Odd LVDS Negative data signal (-)	I
6	RxO2+	Odd LVDS Positive data signal (+)	I
7	VSS	Ground	P
8	RxOCLK-	Odd LVDS Negative CLK signal (-)	I
9	RxOCLK+	Odd LVDS Positive CLK signal (+)	I
10	RxO3-	Odd LVDS Negative data signal (-)	I
11	RxO3+	Odd LVDS Positive data signal (+)	I
12	RxE0-	EVEN LVDS Negative data signal (-)	I
13	RxE0+	EVEN LVDS Positive data signal (+)	I
14	VSS	Ground	P
15	RxE1-	EVEN LVDS Negative data signal (-)	I
16	RxE1+	EVEN LVDS Positive data signal (+)	I
17	VSS	Ground	P
18	RxE2-	EVEN LVDS Negative data signal (-)	I
19	RxE2+	EVEN LVDS Positive data signal (+)	I
20	RxECLK-	EVEN LVDS Negative CLK signal (-)	I
21	RxECLK+	EVEN LVDS Positive CLK signal (+)	I
22	RxE3-	EVEN LVDS Negative data signal (-)	I
23	RxE3+	EVEN LVDS Positive data signal (+)	I
24	VSS	Ground	P
25	SCL	--	--
26	SDA	--	--

27	WP	--	--
28	VCC	Power supply:+5V	P
29	VCC	Power supply:+5V	P
30	VCC	Power supply:+5V	P

### 3.2 BL PIN(PH2.0\*2P)

2-pin connector is used for input power & control signals for BL converter power IC

NO.	SYMBOL	DISCRIPTION	I/O
1	LEDA	LED power supply	P
2	LEDK	LED current sense for string	P



## 4. LCD Optical Characteristics

### 4.1 Optical specification

Item	Symbol	Condition	Min.	Typ.	Max.	Unit.	Note
Contrast Ratio	CR	$\Theta=0$	800	1000	--		(1)(2)
Response time	Rising	$T_R+T_F$	Normal viewing angle	--	20	--	msec
	Falling			--			
Color Gamut	S(%)		--	70.26	--	%	
Color Filter Chromaticity	White	$W_X$	-0.04	0.2911	+0.04		(1)(4) CA310
		$W_Y$		0.3349			
	Red	$R_X$		0.6340			
		$R_Y$		0.3429			
	Green	$G_X$		0.2857			
		$G_Y$		0.6034			
	Blue	$B_X$		0.1515			
		$B_Y$		0.0655			
Viewing angle	Hor.	$\Theta_L$	CR>10	85	89	--	
		$\Theta_R$		85	89	--	
	Ver.	$\Theta_U$		85	89	--	
		$\Theta_D$		85	89	--	
Option View Direction	ALL						

\*The data comes from the LCD specification.

#### Measuring Condition

Measuring surrounding : dark room

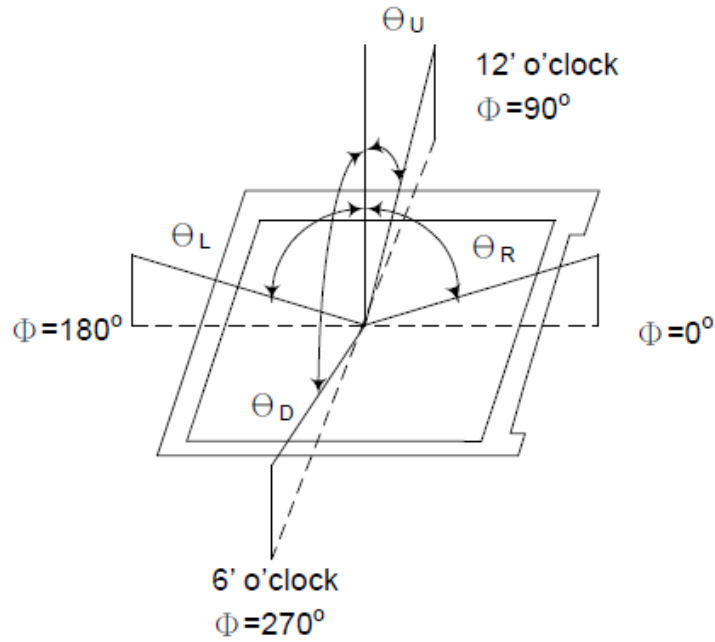
Ambient temperature :  $25\pm 2^\circ\text{C}$

15min. warm-up time.

#### Measuring Equipment

FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

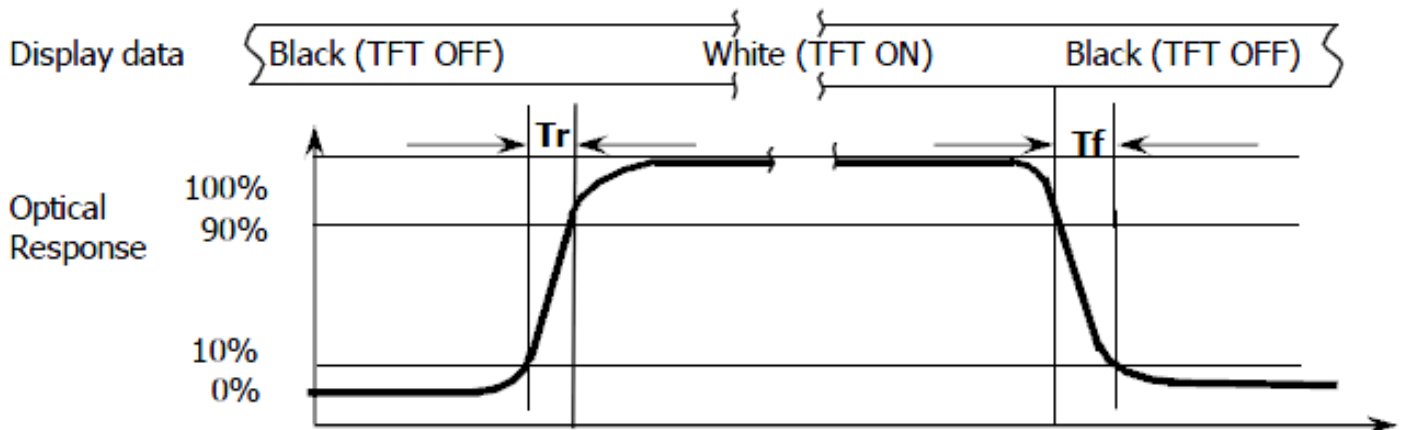
Note (1): Definition of Viewing Angle :



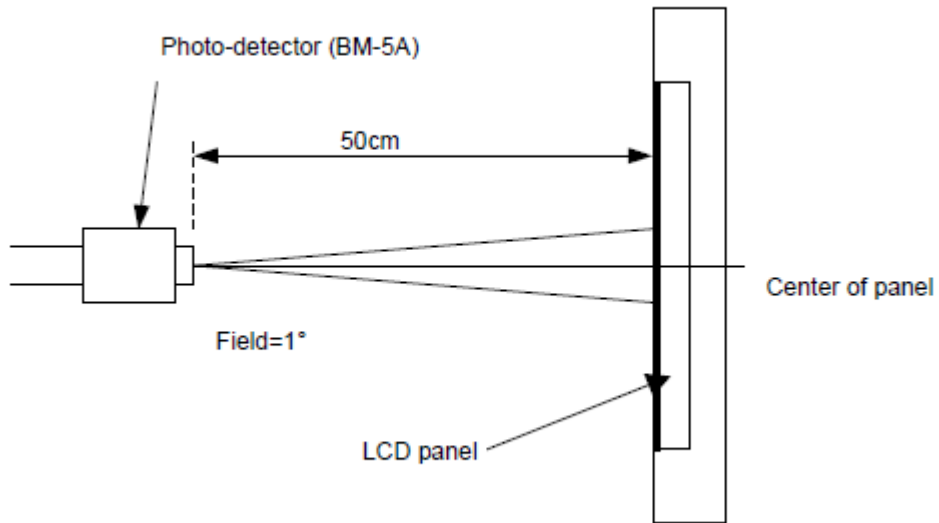
Note (2): Definition of Contrast Ratio(CR) :measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note (3): Response Time



**Note (4):** Definition of optical measurement setup



## 5. Electrical Characteristics

### 5.1 Absolute Maximum Rating

Characteristics	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	VDD	-0.3	5.5	V	
Operating temperature	T <sub>OP</sub>	-20	+70	°C	
Storage temperature	T <sub>ST</sub>	-30	+80	°C	

NOTE:

1.All of the voltages listed above are with respect to GND=0V

2.Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above.

### 5.2 DC Electrical Characteristics

Characteristics		Symbol	Min.	Typ.	Max.	Unit	Note
Power Supply Voltage		VDD	4.5	5	5.5	V	
Power Supply Current		IDD	--	153	300	mA	
Power Supply Ripple Voltage		VRP			300	mA	
Rush Current		IRUSH	--	2	3	A	
LNDS Interface	Differential Input High Threshold Voltage	VLVTH	--	--	+100	mV	VLVC= 1.2V
	Differential Input low Threshold Voltage	VLVTL	-100	--	--	mV	
	Common Input Voltage	VLVC	0.7	--	1.6	V	
CMOS Interface	Input High Threshold Voltage	VIH	0.7V <sub>DD</sub>	--	VDD	V	
	Input Low Threshold Voltage	VIL	0	--	0.3V <sub>DD</sub>	V	
Power Consumption		PD	--	3	5.5	w	
		PBL	7.128	7.92	8.448	w	

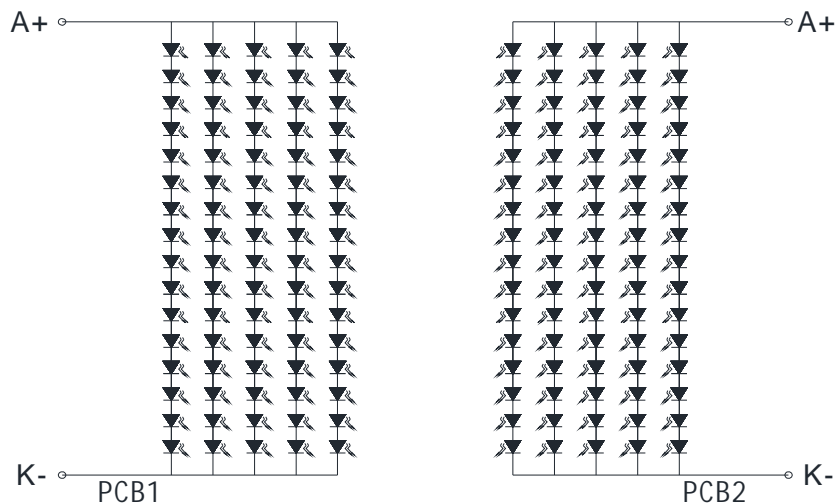
5.3 LED Backlight Characteristics

The back-light system is edge-lighting type with 80 chips LED

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Forward Current	I <sub>F</sub>	--	130	--	mA	
Forward Voltage	V <sub>F</sub>	42	--	53	V	
LCM Luminance	LV	--	1200	1400	cd/m <sup>2</sup>	IF=130mA
LED life time	Hr	--	30000	--	Hour	Note1,2
Uniformity	Avg	80	--	--	%	Note3

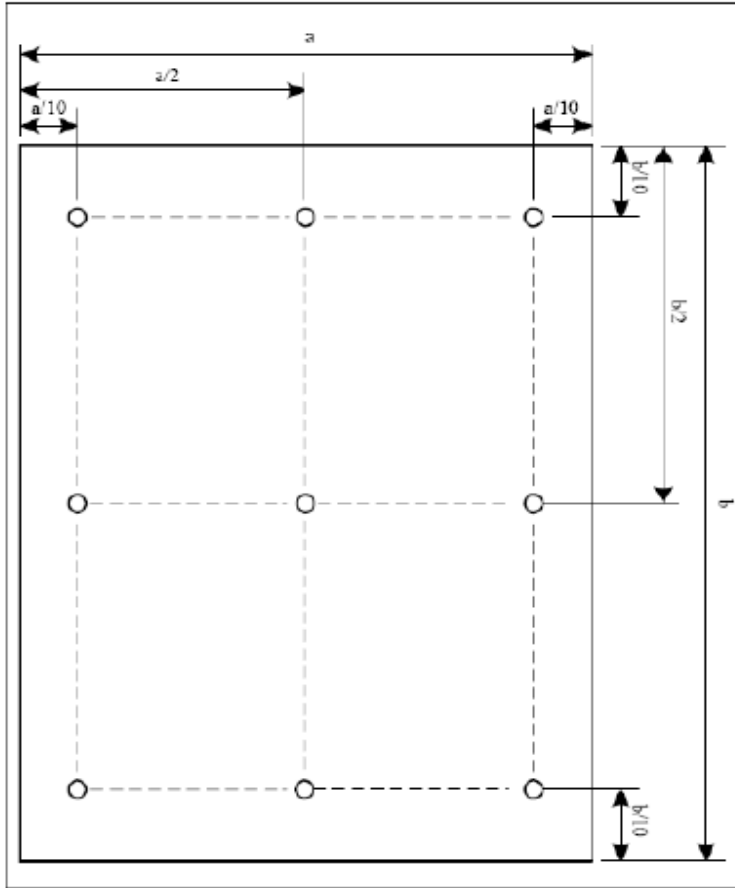
Note1: LED life time (Hr) can be defined as the time in which it continues to operate under the condition:  
 Ta=25±3 °C, typical IL value indicated in the above table until the brightness becomes less than 50%.

Note 2: The “LED life time” is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IL=130mA. The LED lifetime could be decreased if operating IL is larger than 130mA. The constant current driving method is suggested.



LED Numbers: 16X5=80EA/EACH GROUP  
 LED(B/L) CIRCUIT

Note (5) Luminance Uniformity of these 9 points is defined as below:



$$\text{Uniformity} = \frac{\text{minimum luminance in 9 points (1-9)}}{\text{maximum luminance in 9 points (1-9)}}$$

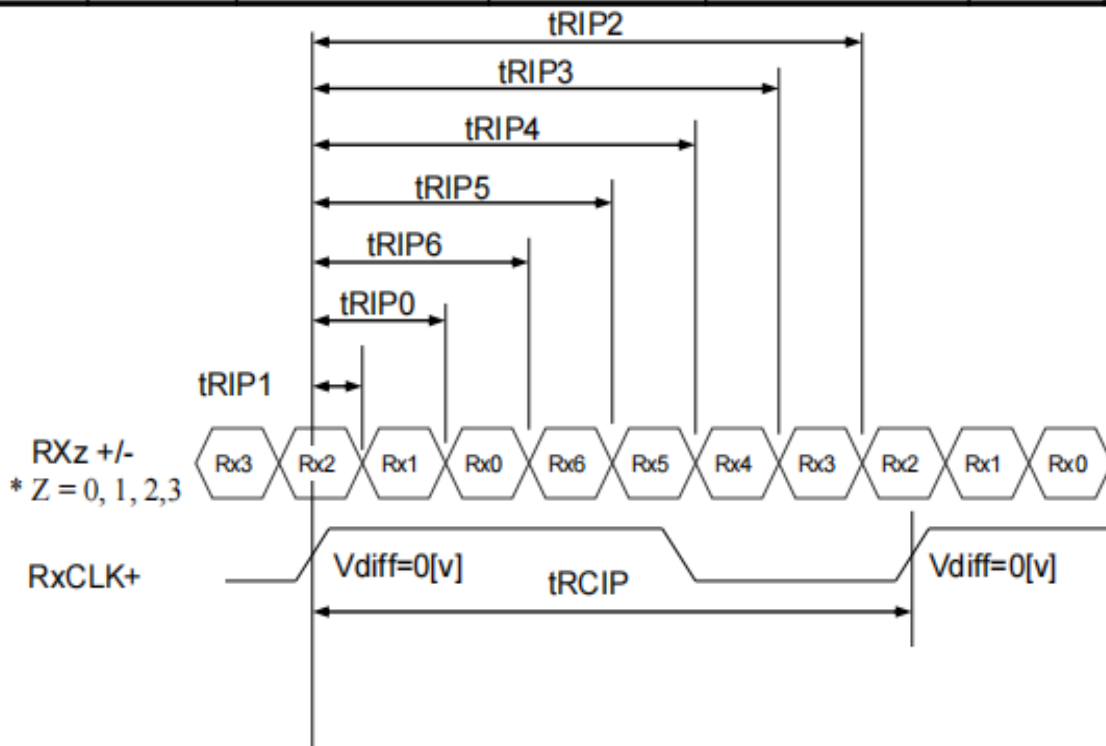
$$\text{Luminance} = \frac{\text{Total Luminance of 9 points}}{9}$$

## 6. LVDS Signal Timing Characteristics

### 6.1 LVDS Rx Interface Timing Parameter

<Table 7. LVDS Rx Interface Timing Specification>

Item	Symbol	Min	Typ	Max	Unit	Remark
CLKIN Period	tRCIP	17.5	18.5	19.6	nsec	
Input Data 0	tRIP1	$0.5 \times tRCIP/7-0.4$	$0.5 \times tRCIP/7$	$0.5 \times tRCIP/7+0.4$	nsec	
Input Data 1	tRIP0	$1.5 \times tRCIP/7-0.4$	$1.5 \times tRCIP/7$	$1.5 \times tRCIP/7+0.4$	nsec	
Input Data 2	tRIP6	$2.5 \times tRCIP/7-0.4$	$2.5 \times tRCIP/7$	$2.5 \times tRCIP/7+0.4$	nsec	
Input Data 3	tRIP5	$3.5 \times tRCIP/7-0.4$	$3.5 \times tRCIP/7$	$3.5 \times tRCIP/7+0.4$	nsec	
Input Data 4	tRIP4	$4.5 \times tRCIP/7-0.4$	$4.5 \times tRCIP/7$	$4.5 \times tRCIP/7+0.4$	nsec	
Input Data 5	tRIP3	$5.5 \times tRCIP/7-0.4$	$5.5 \times tRCIP/7$	$5.5 \times tRCIP/7+0.4$	nsec	
Input Data 6	tRIP2	$6.5 \times tRCIP/7-0.4$	$6.5 \times tRCIP/7$	$6.5 \times tRCIP/7+0.4$	nsec	



\* Vdiff = (RXz+)-(RXz-),.... ,(RXCLK+)-(RXCLK-)

6.2 Signal Timing Specification

6.2.1 Timing Parameters(DE only mode)

< Table 8. Timing Table >

Item		Symbols	Min	Typ	Max	Unit	
Clock	Frequency	1/Tc	51	54	57	MHz	
	High Time	Tch	-	4/7Tc	-		
	Low Time	Tcl	-	3/7Tc	-		
Frame Period		Tv	57	60	75	Hz	
Horizontal Active Display Term		Valid	t <sub>HV</sub>	-	640	-	t <sub>CLK</sub>
		Total	t <sub>HP</sub>	730	844	940	t <sub>CLK</sub>
Vertical Active Display Term		Valid	t <sub>VV</sub>	-	1024	-	t <sub>HP</sub>
		Total	t <sub>VP</sub>	1037	1066	1096	t <sub>HP</sub>

Notes: This product is DE only mode. The input of Hsync & Vsync signal does not have an effect on normal operation.

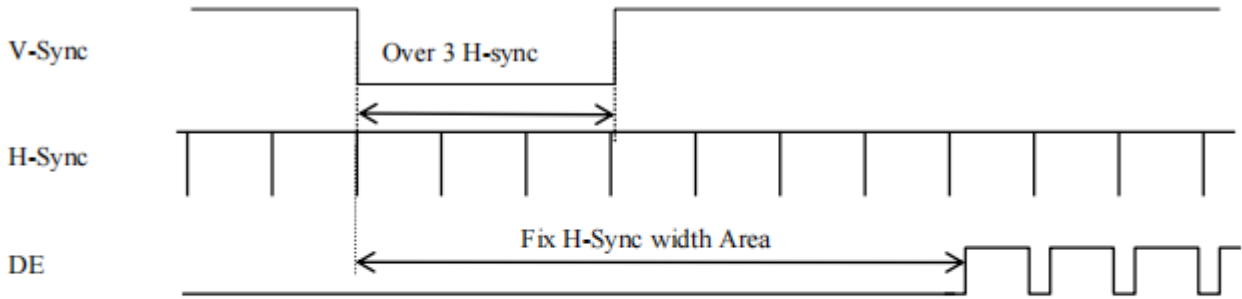
< Table 9. LVDS Input SSCG>

Symbol	Parameter	Condition	Min	Typ	Max	Unit
F	LVDS Input frequency	-	30	-	110	MHz
T <sub>LVSK</sub>	LVDS channel to channel skew	F=75MHz V <sub>IC</sub> =1.2V V <sub>ID</sub> =±200mV	-400	-	+400	ps
F <sub>LVMOD</sub>	Modulating frequency of input clock during SSC	F=75MHz V <sub>IC</sub> =1.2V V <sub>ID</sub> =±200mV	10	-	300	KHz
F <sub>LVDEV</sub>	Maximum deviation of input clock frequency during SSC		-3	-	+3	%
T <sub>CY-CY</sub>	Cycle to Cycle jitter		-	-	200	ps



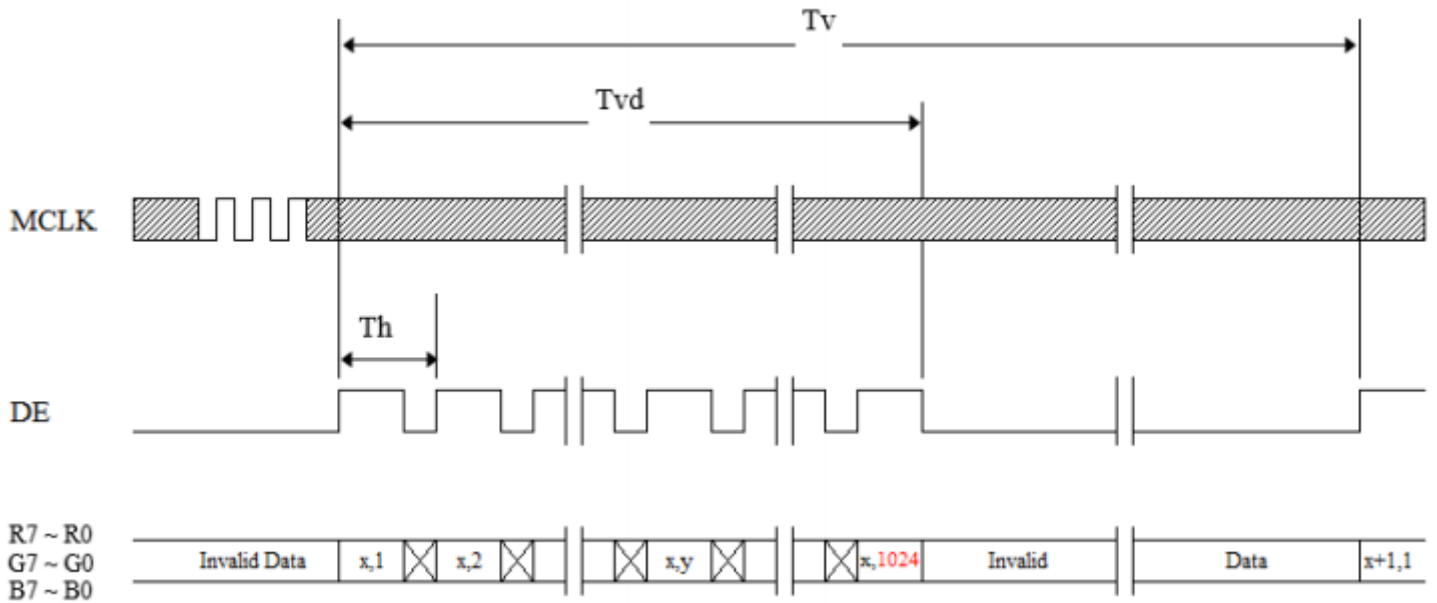
6.2.2 Signal Timing Waveform

Sync Timing Waveform

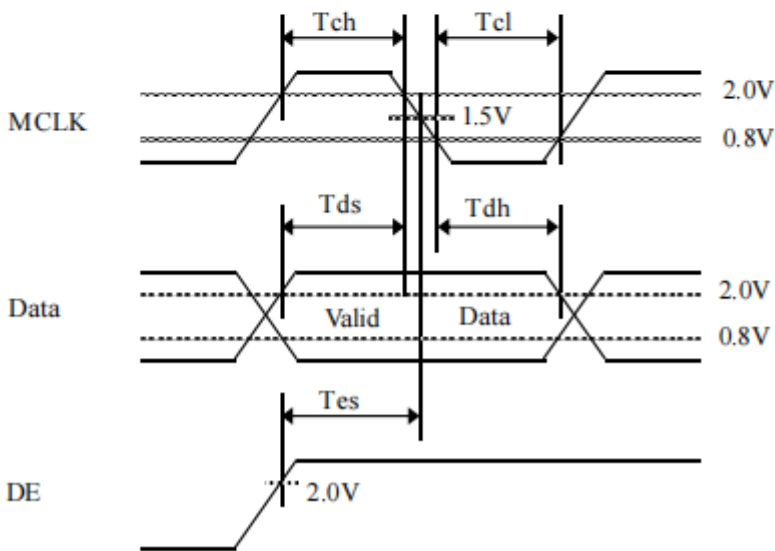
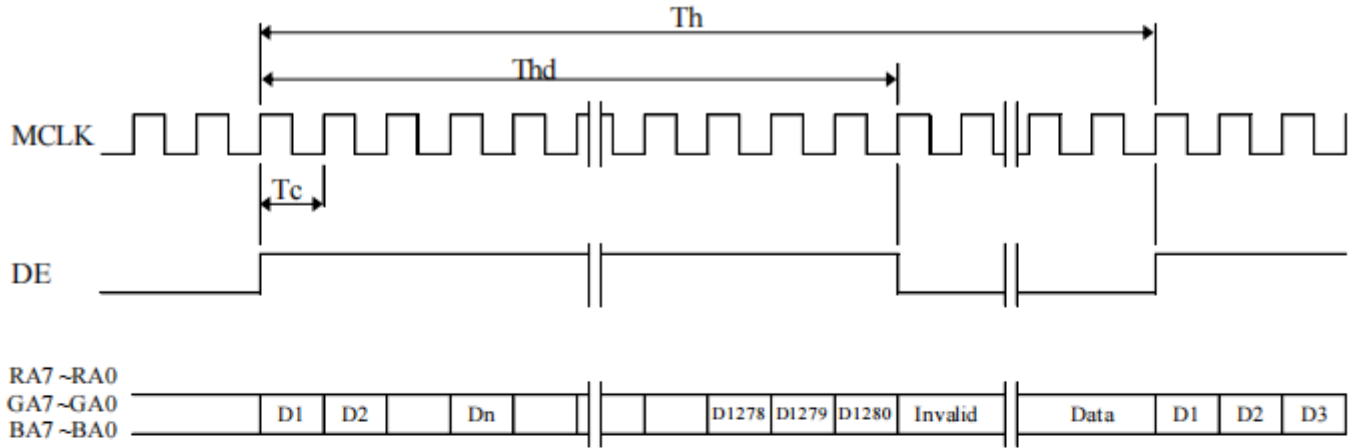


- 1) Need over 3 H-sync during V-Sync Low
- 2) Fix H-Sync width from V-Sync falling edge to first rising edge

Vertical Timing Waveform

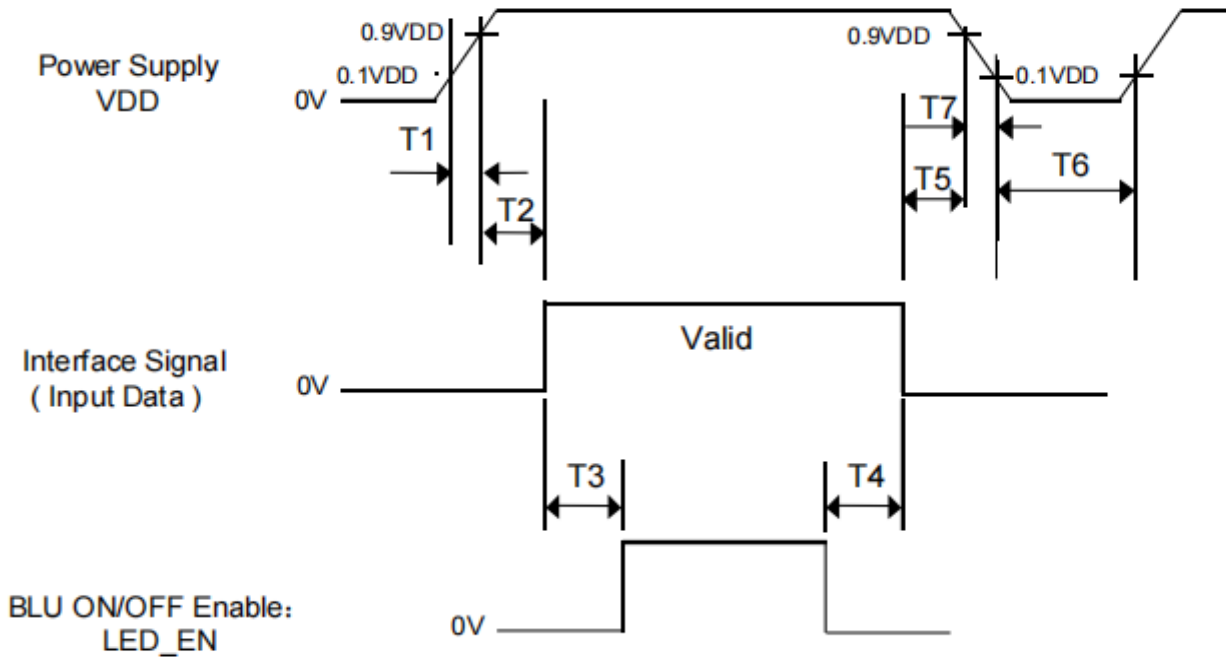


6.2.3 Horizontal Timing Waveform



6.3 Power Sequence

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



< Table 11. Sequence Table >

Parameter	Values			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0	-	50	ms
T3	500	-	-	ms
T4	500	-	-	ms
T5	0	-	30	ms
T6	1	-	-	s
T7	0	-	10	ms

- Notes:
1. Back Light must be turn on after power for logic and interface signal are valid.
  2. Even though T1 is out of SPEC, it is still ok if the inrush current of VDD is below the limit.
  3. When  $VDD < 0.9VDD(Typ.)$ , Power off.
  4. T7 decreases smoothly, if there were rebounding voltage, it must smaller than 0.5 volts.

7. LCD Module Out-Going Quality Level

7.1 VISUAL & FUNCTION INSPECTION STANDARD

7.1.1 Inspection conditions

Inspection performed under the following conditions is recommended.

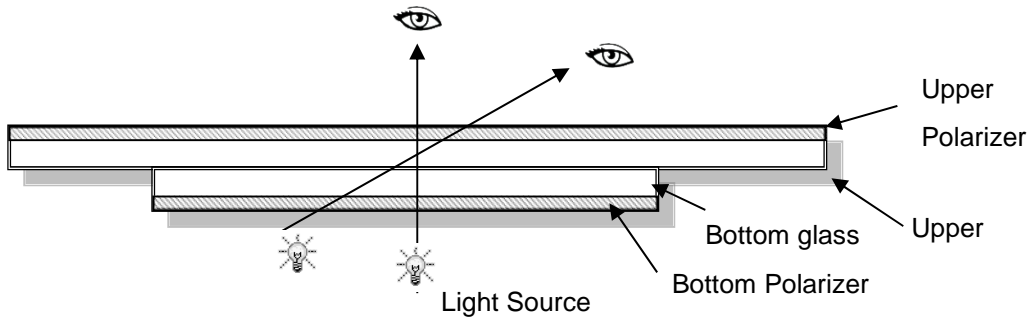
Temperature : 25±5°C

Humidity : 65%±10%RH

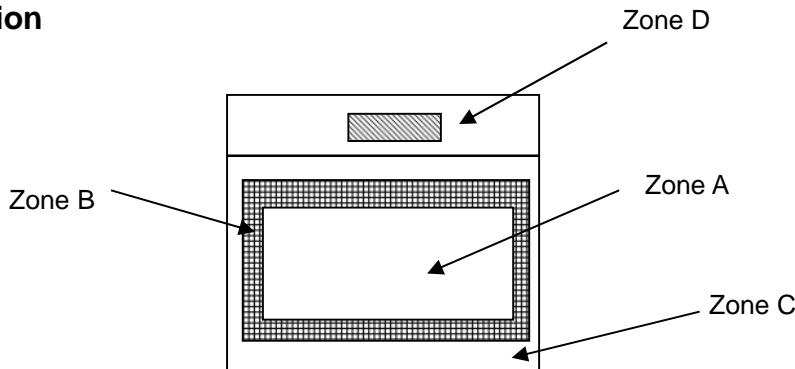
Viewing Angle : Normal viewing Angle.

Illumination: Single fluorescent lamp (300 to 700Lux)

Viewing distance:30-50cm



7.1.2 Definition



Zone A : Effective Viewing Area(Character or Digit can be seen)

Zone B : Viewing Area except Zone A

Zone C : Outside (Zone A+Zone B) which can not be seen after assembly by customer .)

Zone D : IC Bonding Area

Note:As a general rule ,visual defects in Zone C can be ignored when it doesn't effect product function or appearance after assembly by customer

## 7.1.3 Sampling Plan

According to GB/T 2828-2003 ; , normal inspection, Class II

AQL:

Major defect	Minor defect
0.65	1.5

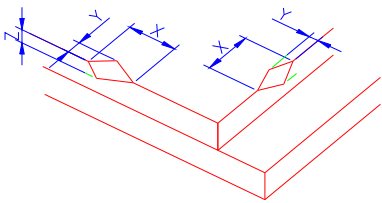
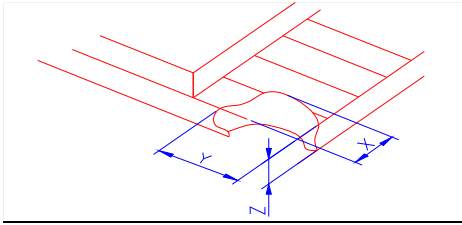
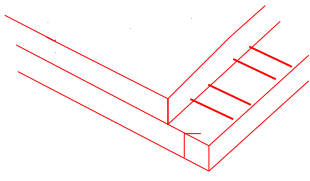
LCD: Liquid Crystal Display , LCM: Liquid Crystal Module

No	Items to be inspected	Criteria	Classification of defects
1	Functional defects	1) No display, Open or miss line 2) Display abnormally, Short 3) Backlight no lighting, abnormal lighting. etc...	Major
2	Missing	Missing components and etc...	
3	Outline dimension	Overall outline dimension beyond the drawing is not allowed, deformation and etc...	
4	Color tone	Color unevenness, refer to limited sample	Minor
5	Spot/Line defect	Light dot, Dim spot, (Note1) Polarizer Air Bubble, Polarizer accidented spot and etc...	
6	Soldering appearance	Good soldering , Peeling off is not allowed and etc...	
7	LCD/Polarizer	Black/White spot/line, scratch, crack, etc.	

**Note1:** a) Light dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.

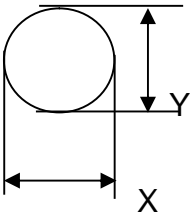
b) Dim dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue picture.

7.1.4 Criteria (Visual)

Number	Items	Criteria(mm)						
1.0 LCD Crack/Broken NOTE: X: Length Y: Width Z: Height L: Length of ITO, T: Height of LCD	(1) The edge of LCD broken	 <table border="1" data-bbox="753 611 1449 757"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>≤3.0mm</td> <td>&lt;Inner border line of the seal</td> <td>≤T</td> </tr> </tbody> </table>	X	Y	Z	≤3.0mm	<Inner border line of the seal	≤T
X	Y	Z						
≤3.0mm	<Inner border line of the seal	≤T						
	(2)LCD corner broken	 <table border="1" data-bbox="831 1066 1370 1167"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>≤3.0mm</td> <td>≤L</td> <td>≤T</td> </tr> </tbody> </table>	X	Y	Z	≤3.0mm	≤L	≤T
X	Y	Z						
≤3.0mm	≤L	≤T						
	(3) LCD crack	 <p style="text-align: center;">Crack Not allowed</p>						

2.0

Spot defect



$$\Phi = (X + Y) / 2$$

① light dot ( black/white spot , pinhole, stain, etc. )

Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi \leq 0.15$	Ignore		
$0.15 < \Phi \leq 0.25$	3(distance $\geq 10$ mm)		
$0.25 < \Phi \leq 0.4$	2(distance $\geq 10$ mm)		
$\Phi > 0.4$	0		

② Dim spot ( light leakage, dent, dark spot, etc )




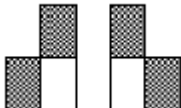
Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi \leq 0.15$	Ignore		
$0.15 < \Phi \leq 0.25$	3( distance $\geq 10$ mm)		
$0.25 < \Phi \leq 0.4$	2( distance $\geq 10$ mm)		
$\Phi > 0.4$	0		

③ Polarizer accidented spot


Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi \leq 0.2$	Ignore		
$0.2 < \Phi \leq 0.5$	2( distance $\geq 10$ mm)		
$\Phi > 0.5$	0		

④ Polarizer Bubble

Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi \leq 0.2$	Ignore		
$0.2 < \Phi \leq 0.4$	2(distance $\geq 10$ mm)		
$\Phi > 0.4$	0		

3.0	LCD Pixel defect	<p>Pixel bad points</p> <table border="1"> <thead> <tr> <th data-bbox="534 248 727 304">Item</th> <th data-bbox="727 248 1241 304">Zone A</th> <th data-bbox="1241 248 1493 304">Acceptable Qty</th> </tr> </thead> <tbody> <tr> <td data-bbox="534 304 727 465" rowspan="3">Bright dot</td> <td data-bbox="727 304 1241 360">Random</td> <td data-bbox="1241 304 1493 360">N≤2</td> </tr> <tr> <td data-bbox="727 360 1241 416">2 dots adjacent</td> <td data-bbox="1241 360 1493 416">N≤0</td> </tr> <tr> <td data-bbox="727 416 1241 465">3 dots adjacent</td> <td data-bbox="1241 416 1493 465">N≤0</td> </tr> <tr> <td data-bbox="534 465 727 633" rowspan="3">Dark dot</td> <td data-bbox="727 465 1241 521">Random</td> <td data-bbox="1241 465 1493 521">N≤3</td> </tr> <tr> <td data-bbox="727 521 1241 577">2 dots adjacent</td> <td data-bbox="1241 521 1493 577">N≤0</td> </tr> <tr> <td data-bbox="727 577 1241 633">3 dots adjacent</td> <td data-bbox="1241 577 1493 633">N≤0</td> </tr> <tr> <td data-bbox="534 633 727 943">Distance</td> <td data-bbox="727 633 1241 943">                     1. Minimum Distance Between Bright dots.                      2. Minimum Distance Between dark dots                      3. Minimum Distance Between dark and bright dot.                 </td> <td data-bbox="1241 633 1493 943">5mm</td> </tr> <tr> <td colspan="2" data-bbox="534 943 1241 999">Total bright and dark dot</td> <td data-bbox="1241 943 1493 999">N≤4</td> </tr> </tbody> </table> <p>Note:</p> <p>A) Bright dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.</p> <p>B) Dark dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue picture.</p> <p>C) 2 dot adjacent = 1 pair = 2 dots</p> <p>Picture:</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>2 dot adjacent</p> </div> <div style="text-align: center;">  <p>2 dot adjacent</p> </div> <div style="text-align: center;">  <p>2 dot adjacent (vertical)</p> </div> <div style="text-align: center;">  <p>2 dot adjacent (slant)</p> </div> </div>	Item	Zone A	Acceptable Qty	Bright dot	Random	N≤2	2 dots adjacent	N≤0	3 dots adjacent	N≤0	Dark dot	Random	N≤3	2 dots adjacent	N≤0	3 dots adjacent	N≤0	Distance	1. Minimum Distance Between Bright dots. 2. Minimum Distance Between dark dots 3. Minimum Distance Between dark and bright dot.	5mm	Total bright and dark dot		N≤4
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4.0	Line defect (LCD /Polarizer backlight black/white line, scratch, stain)  W: width, L : length  N : Count	<table border="1"> <thead> <tr> <th rowspan="2">Width(mm)</th> <th rowspan="2">Length(m m)</th> <th colspan="3">Acceptable Qty</th> </tr> <tr> <th>A</th> <th>B</th> <th>C</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.05</math></td> <td>Ignore</td> <td colspan="3">Ignore</td> </tr> <tr> <td><math>0.05 &lt; W \leq 0.06</math></td> <td><math>L \leq 5.0</math></td> <td colspan="3">N<math>\leq</math>3</td> </tr> <tr> <td><math>0.06 &lt; W \leq 0.08</math></td> <td><math>L \leq 4.0</math></td> <td colspan="3">N<math>\leq</math>2</td> </tr> <tr> <td><math>W &gt; 0.08</math></td> <td colspan="4">Define as spot defect</td> </tr> </tbody> </table>	Width(mm)	Length(m m)	Acceptable Qty			A	B	C	$\Phi \leq 0.05$	Ignore	Ignore			$0.05 < W \leq 0.06$	$L \leq 5.0$	N $\leq$ 3			$0.06 < W \leq 0.08$	$L \leq 4.0$	N $\leq$ 2			$W > 0.08$	Define as spot defect			
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$W > 0.08$	Define as spot defect																													
5.0	Electronic Components SMT.	Not allow missing parts, solderless connection, cold solder joint, mismatch, The positive and negative polarity opposite																												
6.0	Display color & Brightness.	1. Color: Measuring the color coordinates, The measurement standard according to the datasheet or samples. 2. Brightness: Measuring the brightness of White screen, The measurement standard according to the datasheet or Samples.																												
7.0	LCD Mura/Waving/ Hot spot	Not visible through 5% ND filter in 50% gray or judge by limit sample if necessary.																												

Criteria ( functional items)

Number	Items	Criteria (mm)
1	No display	Not allowed
2	Missing segment	Not allowed
3	Short	Not allowed
4	Backlight no lighting	Not allowed
5	CTP no function	Not allowed

## 8. Reliability Test Result

Item	Condition	Inspection after test
High Temperature Operating	70°C,96H	Inspection after 2~4hours storage at room temperature, the sample shall be free from defects: 1.Air bubble in the LCD; 2.Non-display; 3.Missing segments/line; 4.Glass crack; 5.Current IDD is twice higher than initial value.
Low Temperature Operating	-20°C, 96HR	
High Temperature Storage	80°C, 96HR	
Low Temperature Storage	-30°C, 96HR	
High Temperature & High Humidity Operating	60°C, 80% RH ,96hours.	
Thermal Shock (Non-operation)	-20°C,30 min ↔ +70°C,30 min, Change time:5min 20CYC.	
ESD test	C=150pF, R=330,5points/panel Air:±15KV, 5times; Contact:±8KV, 5 times; (Environment: 15°C~35°C, 30%~60%).	
Vibration (Non-operation)	Frequency range:10~500Hz, Stroke:1.5mm Sweep:10Hz~500Hz~10Hz 1 hours for each direction of X.Y.Z. (1 hours for total) (Package condition).	
Box Drop Test	1 Corner 3 Edges 6 faces,80cm(MEDIUM BOX)	

## Remark:

- 1.The test samples should be applied to only one test item.
- 2.Sample size for each test item is 5~10pcs.
- 3.For Damp Proof Test, Pure water(Resistance > 10MΩ) should be used.
- 4.In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judged as a good part.
- 5.Failure Judgment Criterion: Basic Specification, Electrical Characteristic, Mechanical Characteristic, Optical Characteristic.

## **9. Cautions and Handling Precautions**

### **9.1 Handling and Operating the Module**

(1) When the module is assembled, it should be attached to the system firmly.

Do not warp or twist the module during assembly work.

(2) Protect the module from physical shock or any force. In addition to damage, this may cause improper operation or damage to the module and back-light unit.

(3) Note that polarizer is very fragile and could be easily damaged. Do not press or scratch the surface.

(4) Do not allow drops of water or chemicals to remain on the display surface.

If you have the droplets for a long time, staining and discoloration may occur.

(5) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.

(6) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane.

Do not use ketene type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.

(7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs, or clothes, it must be washed away thoroughly with soap.

(8) Protect the module from static; it may cause damage to the CMOS ICs.

(9) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.

(10) Do not disassemble the module.

(11) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.

(12) Pins of I/F connector shall not be touched directly with bare hands.

(13) Do not connect, disconnect the module in the "Power ON" condition.

### **9.2 Storage and Transportation.**

(1) Do not leave the panel in high temperature, and high humidity for a long time.

It is highly recommended to store the module with temperature from 0 to 35 °C and relative humidity of less than 70%

(2) Do not store the TFT-LCD module in direct sunlight.

(3) The module shall be stored in a dark place. When storing the modules for a long time, be sure to adopt effective measures for protecting the modules from strong ultraviolet radiation, sunlight, or fluorescent light.

(4) It is recommended that the modules should be stored under a condition where no condensation is allowed. Formation of dewdrops may cause an abnormal operation or a failure of the module.

In particular, the greatest possible care should be taken to prevent any module from being operated where condensation has occurred inside.

(5) This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.