

Display Elektronik GmbH

DATA SHEET

TFT MODULE

DEM 19201080A VMH-PW-N

11,6" TFT

Product Specification

Ver.: 0

21.11.2019

Revision History

Revision	Date	Originator	Detail	Remarks
0	21.11.2019	ZDT	Initial Release	

Table of Contents

No.	Item	Page
1.	General Description	4
2.	Module Parameter	4
3.	Absolute Maximum Ratings	4
4.	DC Characteristics	5
5.	Backlight Characteristic	5
5.1.	Backlight Characteristic	5
5.2.	Backlighting Circuit	5
6.	Optical Characteristics	6
6.1.	Optical Characteristics	6
6.2.	Definition of Response Time	7
6.3.	Definition of Contrast Ratio	8
6.4.	Definition of Viewing Angles.....	8
6.5.	Definition of Color Appearance	8
6.6.	Definition of Surface Luminance, Uniformity and Transmittance.....	9
7.	Block Diagram and Power Supply	10
8.	Interface Pins Definition	11
9.	AC Characteristics	12
10.	Quality Assurance	14
10.1.	Purpose	14
10.2.	Standard for Quality Test.....	14
10.3.	Nonconforming Analysis & Disposition	14
10.4.	Agreement Items.....	14
10.5.	Standard of the Product Visual Inspection	15
10.6.	Inspection Specification	15
10.7.	Classification of Defects.....	19
10.8.	Identification/marketing criteria	19
10.9.	Packing	19
11.	Reliability Specification	20
12.	Precautions and Warranty	21
12.1.	Safety	21
12.2.	Handling.....	21
12.3.	Storage.....	21
12.4.	Metal Pin (Apply to Products with Metal Pins)	21
12.5.	Operation	23
12.6.	Static Electricity	23
12.7.	Limited Warranty	23
13.	Outline Drawing	24

1. General Description

The specification is a transmissive type color active matrix liquid crystal display (LCD) which uses amorphous thin film transistor (TFT) as switching devices. This product is composed of a TFT-LCD panel, driver ICs and a backlight unit.

2. Module Parameter

Features	Details	Unit
Display Size(Diagonal)	11.6"	
Display Mode	Transmissive / Normally black	
Resolution	1920 RGB x 1080	Pixels
View Direction	FULL View	Best Image
Module Outline	267.72 x 164.42 x 6.10 (Note1)	mm
Active Area	256.32 x 144.18	mm
Pixel Pitch	133.50 x 133.50	um
Pixel Arrangement	RGB Vertical Stripe	
Surface Treatment	Anti-Glare	
Display Colors	16.7 Million	
Interface	EPD Interface	
With or without the Touch Panel	Without	
Operating Temperature	-20~70	°C
Storage Temperature	-30~80	°C
Weight	(370)	g

Note 1: Inclusive hooks, posts, FFC/FPC tail etc.

3. Absolute Maximum Ratings

$V_{SS}=0V$, $T_a=25^{\circ}C$

Item	Symbol	Min.	Max.	Unit
Digital Supply Voltage	LCD_VDD	-0.3	4.0	V
Storage Temperature	T_{STG}	-30	80	°C
Operating Temperature	T_{OP}	-20	70	°C

Note 1: If T_a below $50^{\circ}C$, the maximal humidity is 90%RH, if T_a over $50^{\circ}C$, absolute humidity should be less than 60%RH.

Note 2: The response time will be extremely slow when the operating temperature is around $-10^{\circ}C$, and the back ground will become darker at high temperature operating.

4. DC Characteristics

Item	Symbol	Min.	Typ.	Max.	Unit
Supply Voltage	LCD_VDD	3.0	3.3	3.6	V
HPD High Level Output Voltage	VOHHPD	-	LCD_VDD-0.1	-	V
HPD Low Level Output Voltage	VOLHPD	-	0	-	V
Current Consumption All White	Logic Analog	I _{CC+} I _{IN}	(212)	(364)	mA

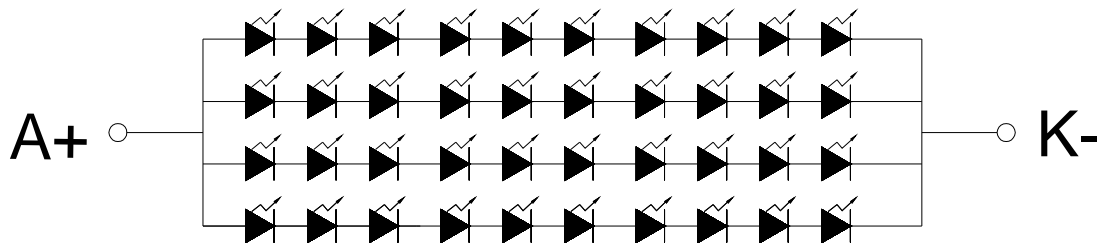
5. Backlight Characteristic

5.1. Backlight Characteristic

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V _F	T _a =25 °C, I _F =180mA	28	30	33	V
Forward Current	I _F	-	-	180	240	mA
Power Dissipation	P _D	-	-	5400	7920	mW
Uniformity	Avg	-	70	80	-	%
LED Lifetime (25°C)	-	-	20,000	30,000	-	Hrs
Drive Method	Constant Current					
LED Configuration	40 White LEDs (10 LEDs in one string and 4 groups in parallel)					

Note1: LED life time defined as follows: The final brightness is at 50% of original brightness.
 The environmental conducted under ambient air flow, at T_a=25± 2 °C, 60%RH± 5%,
 I_F=45mA/LED.

5.2. Backlighting Circuit



6. Optical Characteristics

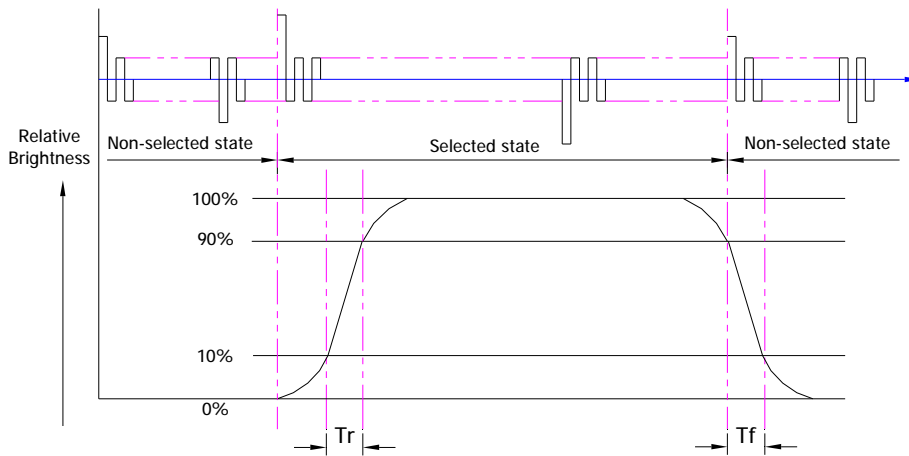
6.1. Optical Characteristics

Ta=25°C, LCD_VCC=3.3V

	Item		Symbol	Condition	Specification			Unit	
					Min.	Typ.	Max.		
Backlight On (Transmissive Mode)	Luminance On TFT($I_f=45\text{mA/LED}$)		Lv		360	450	-	cd/m ²	
	Contrast Ratio(See 6.3)		CR		(700)	(1000)	-		
	Response Time (See 6.2)		T _{R+TF}		-	25	-	ms	
	Chromaticity Transmissive (See 6.5)	Red	X _R	Center CR≥10	-	(0.640)	-		
			Y _R		-	(0.330)	-		
		Green	X _G		-	(0.300)	-		
			Y _G		-	(0.600)	-		
		Blue	X _B		-	(0.150)	-		
			Y _B		-	(0.060)	-		
	White	X _W	-		(0.313)	-			
		Y _W	-		(0.329)	-			
	Viewing Angle (See 6.4)	Horizontal	θ _{X+}		Center CR≥10	(80)	(89)	-	Deg.
			θ _{X-}			(80)	(89)	-	
Vertical		φ _{Y+}	(80)			(89)	-		
		φ _{Y-}	(80)			(89)	-		
NTSC ratio					-	(72)	-	%	

6.2. Definition of Response Time

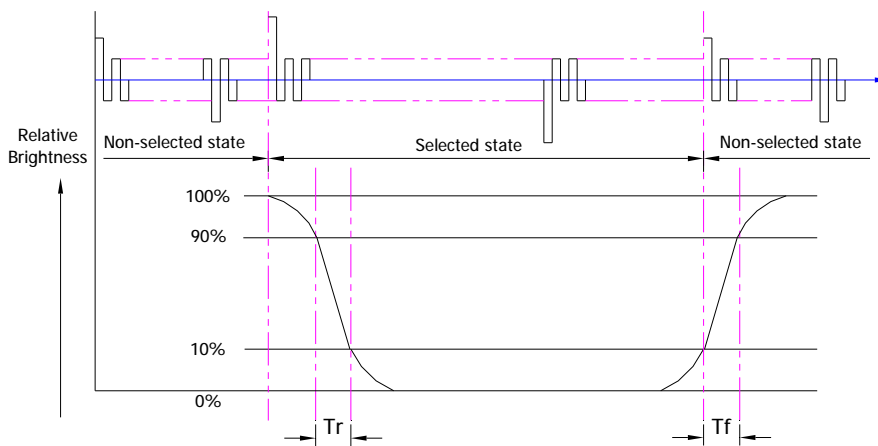
6.2.1. Normally Black Type (Negative)



Tr is the time it takes to change from non-selected stage with relative luminance 10% to selected state with relative luminance 90%;
Tf is the time it takes to change from selected state with relative luminance 90% to non-selected state with relative luminance 10%.

Note: Measuring machine: LCD-5100

6.2.2. Normally White Type (Positive)



Tr is the time it takes to change from non-selected stage with relative luminance 90% to selected state with relative luminance 10%;
Tf is the time it takes to change from selected state with relative luminance 10% to non-selected state with relative luminance 90%;

Note: Measuring machine: LCD-5100 or EQUI

6.3. Definition of Contrast Ratio

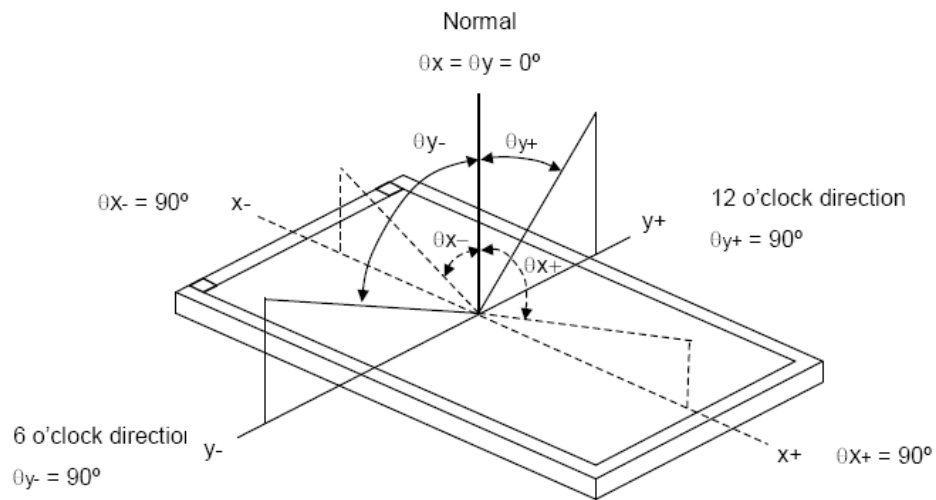
Contrast is measured perpendicular to display surface in reflective and transmissive mode.

The measurement condition is:

Measuring Equipment	Eldim or Equivalent
Measuring Point Diameter	3mm//1mm
Measuring Point Location	Active Area Centre Point
Test Pattern	A: All Pixels White
	B: All Pixel Black
Contrast Setting	Maximum

Definitions: CR (Contrast) = Luminance of White Pixel / Luminance of Black Pixel

6.4. Definition of Viewing Angles



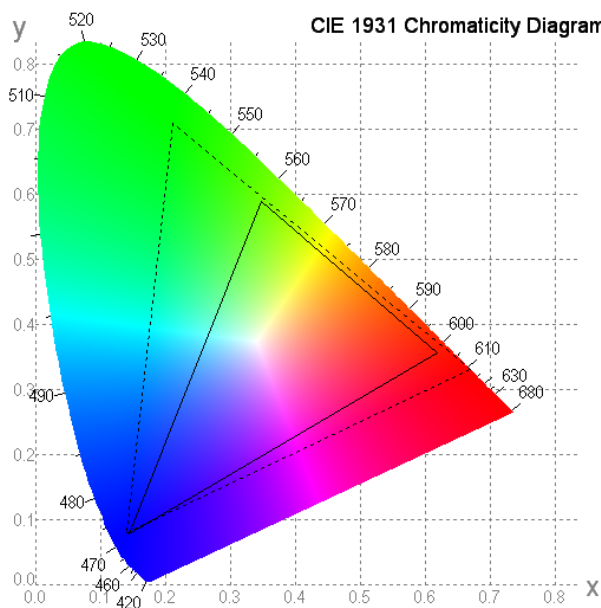
Measuring machine: LCD-5100 or EQUI

6.5. Definition of Color Appearance

R,G,B and W are defined by (x, y) on the IE chromaticity diagram

NTSC=area of RGB triangle/area of NTSC triangleX100%

Measuring picture: Red, Green, Blue and White (Measuring machine: BM-7)



6.6. Definition of Surface Luminance, Uniformity and Transmittance

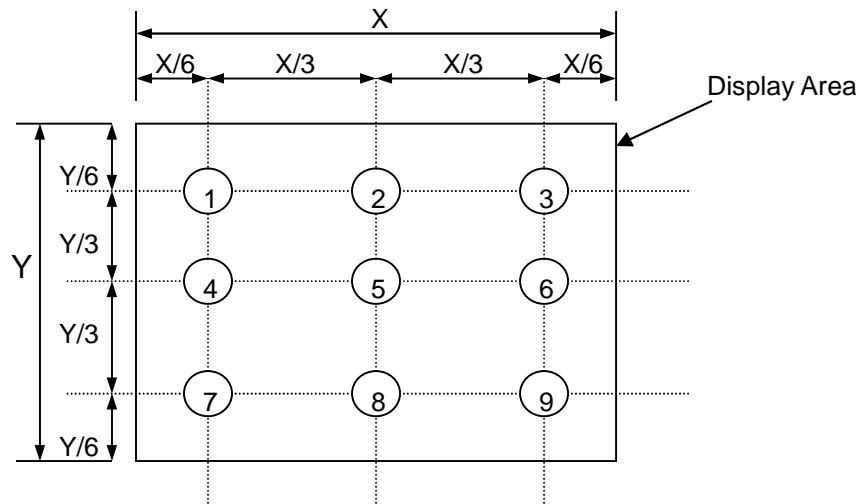
Using the transmissive mode measurement approach, measure the white screen luminance of the display panel and backlight.

6.6.1. Surface Luminance: $L_V = \text{average} (L_{P1}:L_{P9})$

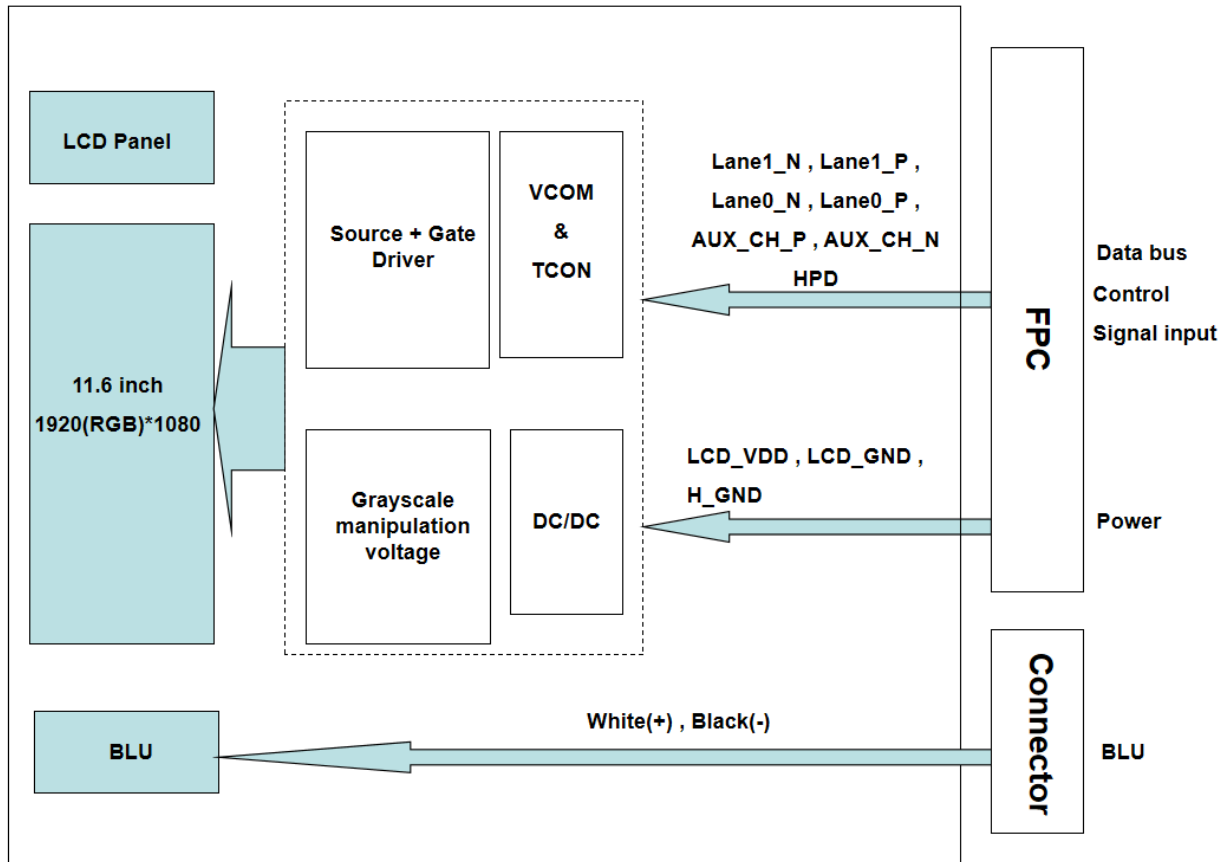
6.6.2. Uniformity = $\text{Minimal} (L_{P1}:L_{P9}) / \text{Maximal} (L_{P1}:L_{P9}) * 100\%$

6.6.3. Transmittance = $L_V \text{ on LCD} / L_V \text{ on Backlight} * 100\%$

Note: Measuring machine: BM-7



7. Block Diagram and Power Supply



8. Interface Pins Definition

No.	Symbol	Function	Remark
1	NC	Reserved for LCD	NOTE1
2	H_GND	High Speed Ground	
3	Lane1_N	Complement Signal Link Lane 1	
4	Lane1_P	True Signal Link Lane 1	
5	H_GND	High Speed Ground	
6	Lane0_N	Complement Signal Link Lane 0	
7	Lane0_P	True Signal Link Lane 0	
8	H_GND	High Speed Ground	
9	AUX_CH_P	True Signal Auxiliary Channel	
10	AUX_CH_N	Complement Signal Auxiliary Channel	
11	H_GND	High Speed Ground	
12	LCD_VDD	LCD Logic and Driver Power(3.3V)	
13	LCD_VDD	LCD Logic and Driver Power(3.3V)	
14	NC	Reserved for LCD Manufacturer's use	NOTE1
15	LCD_GND	LCD Logic and Driver Ground	
16	LCD_GND	LCD Logic and Driver Ground	
17	HPD	HPD Signal Pin	NOTE2
18	NC	No Connection	
19	NC	No Connection	
20	NC	No Connection	
21	NC	No Connection	
22	NC	No Connection	
23	NC	No Connection	
24	NC	No Connection	
25	NC	No Connection	
26	NC	No Connection	
27	NC	No Connection	
28	NC	No Connection	
29	NC	No Connection	
30	NC	No Connection	

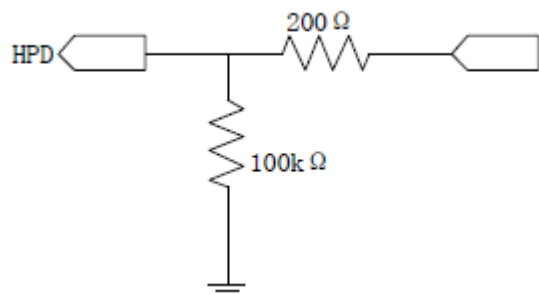
BLU pin:

No.	Symbol	Function	Remark
1	White(+)	Led Anode	
2	Black(-)	Led Cathode	

- Connector used :20455-030E-12 (I-PEX)
- Corresponding connector : 20453-030T (I-PEX)

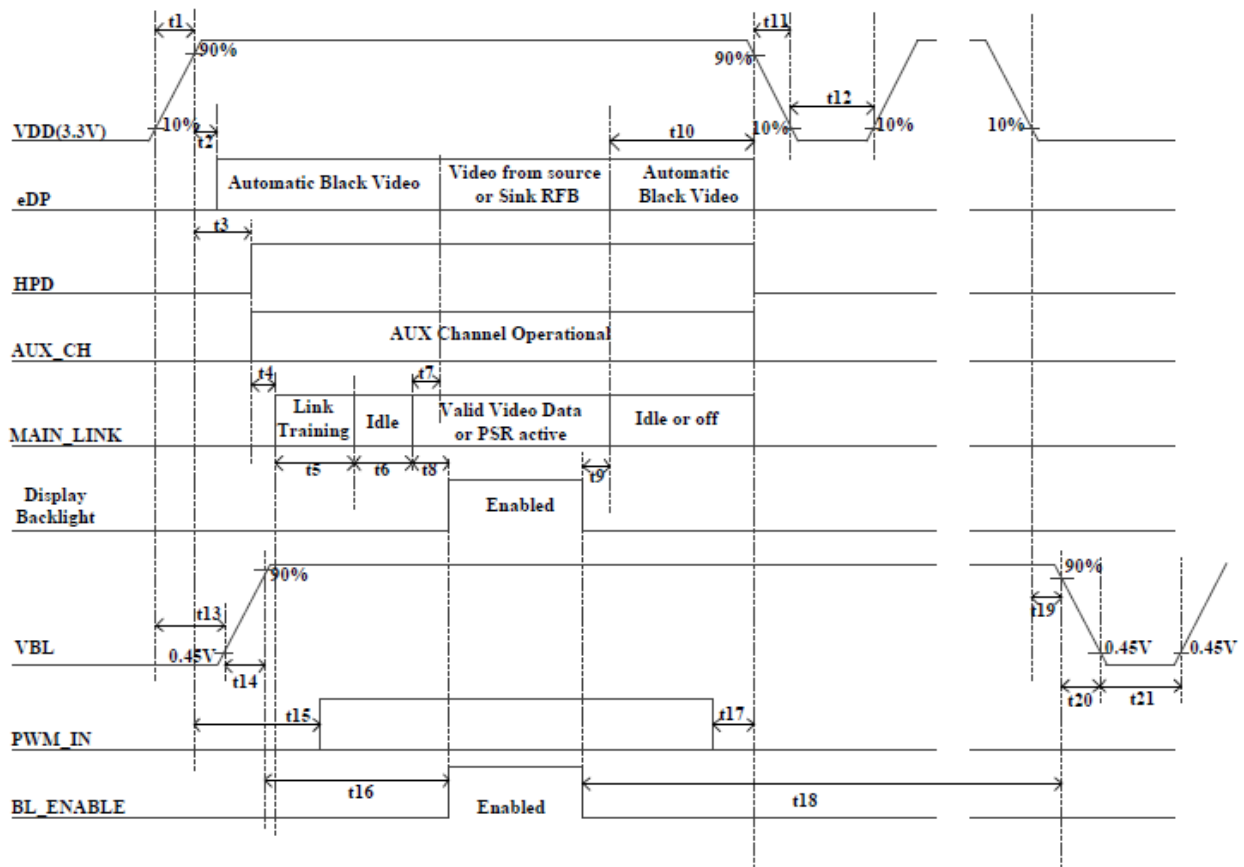
Note1: Do not input any signals or any powers into a NC pin. Keep the NC pin open.

Note2: Output circuit is as below (→)



9. AC Characteristics

1) ON-OFF conditions for supply voltage



[Note] Do not keep the interface signal high-impedance or unusual signal when power is on.

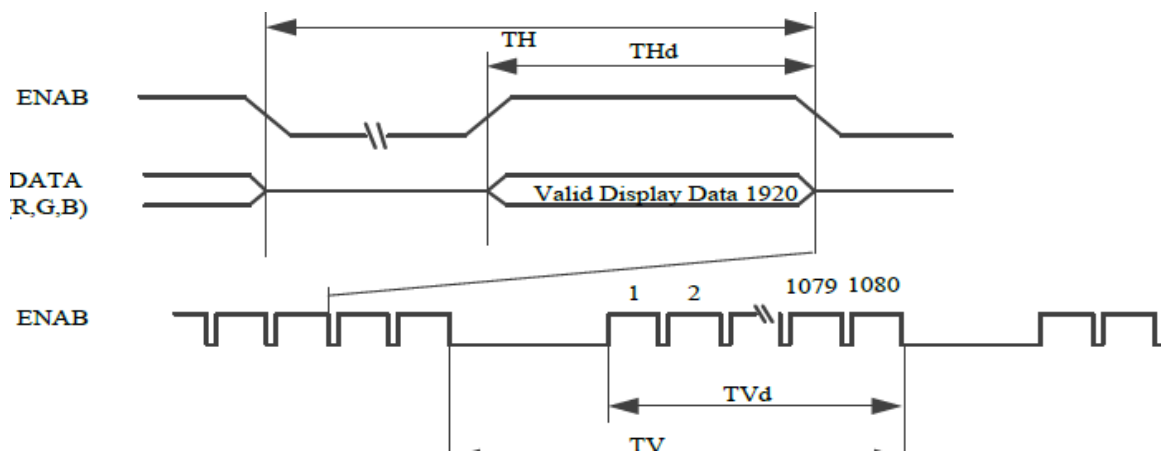
Symbol	Min	Max	Unit	Note
t1	(0.5)	(10)	ms	
t2	0	100	ms	
t3	0	(100)	ms	
(t4)	-	-	ms	
(t5)	-	-	ms	
(t6)	-	-	ms	
(t7)	(0)	(50)	ms	
(t8)			ms	
(t9)			ms	
(t10)	(0)	(500)	ms	
t11	(1)	50	ms	[Note1]
t12	500	-	ms	
(t13)	-	-	ms	
t14	0.5	10	ms	
t15	(100)		ms	
(t16)	-	-	ms	
t17	0	-	ms	
(t18)	-	-	ms	
t19	-	-	ms	
t20	(0.1)	-	ms	
t21	(100)		ms	

2) Timing Characteristics

VDD=+3.0V~+3.6, Ta=-10°C~+60°C

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	-	138.5	-	MHz	[Note7-1-1]
Data enable signal	Horizontal period	TH	-	2080	-	clock
			-	15.02	-	μs
	Horizontal period (High)	THd	-	1920	-	clock
	Vertical period	TV	-	1111	-	line
			-	16.685	-	ms
Vertical period (High)	TVd	-	1080	-	line	

Note: In case of using the long vertical period, the deterioration of display quality, flicker, etc., may occur.



10. Quality Assurance

10.1.Purpose

This standard for Quality Assurance assures the quality of LCD module products supplied to customer.

10.2.Standard for Quality Test

10.2.1. Sampling Plan:

GB2828.1-2012

Single sampling, general inspection level II

10.2.2. Sampling Criteria:

Visual inspection: AQL 1.5

Electrical functional: AQL 0.65.

10.2.3. Reliability Test:

Detailed requirement refer to Reliability Test Specification.

10.3.Nonconforming Analysis & Disposition

10.3.1. Nonconforming analysis:

10.3.1.1. Customer should provide overall information of non-conforming sample for their complaints.

10.3.1.2. After receipt of detailed information from customer, the analysis of nonconforming parts usually should be finished in one week.

10.3.1.3. If cannot finish the analysis on time, customer will be notified with the progress status.

10.3.2. Disposition of nonconforming:

10.3.2.1. Non-conforming product over PPM level will be replaced.

10.3.2.2. The cause of non-conformance will be analyzed. Corrective action will be discussed and implemented.

10.4.Agreement Items

Shall negotiate with customer if the following situation occurs:

10.4.1. There is any discrepancy in standard of quality assurance.

10.4.2. Additional requirement to be added in product specification.

10.4.3. Any other special problem.

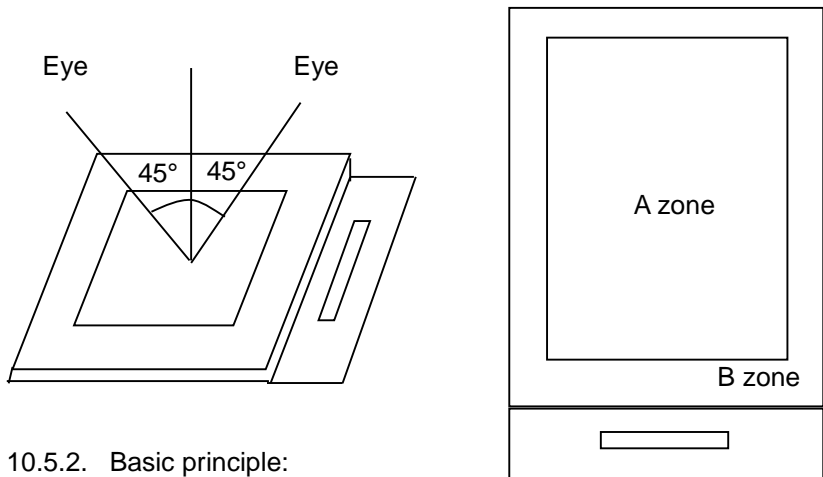
10.5. Standard of the Product Visual Inspection

10.5.1. Appearance inspection:

10.5.1.1. The inspection must be under illumination about 1000 – 1500 lx, and the distance of view must be at 30cm ± 2cm.

10.5.1.2. The viewing angle should be 45° from the vertical line without reflection light or follows customer's viewing angle specifications.

10.5.1.3. Definition of area: A Zone: Active Area, B Zone: Viewing Area,



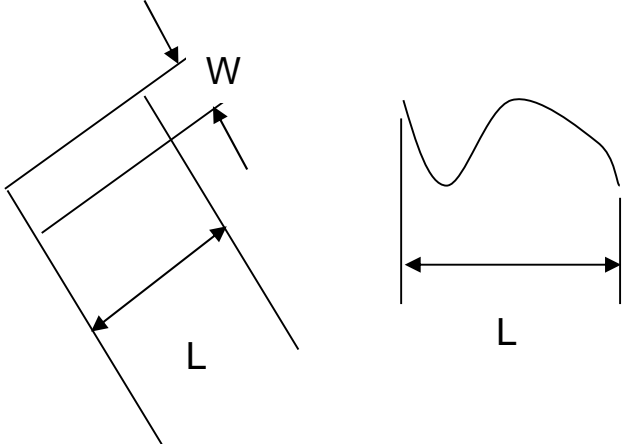
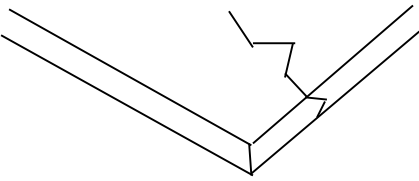
10.5.2. Basic principle:

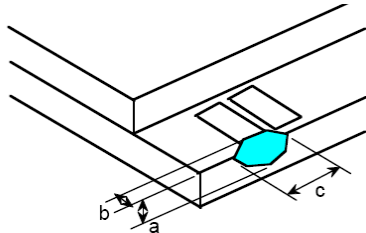
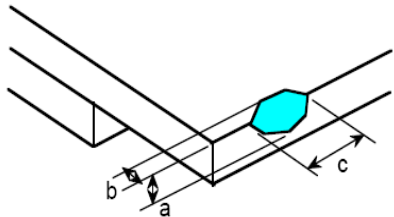
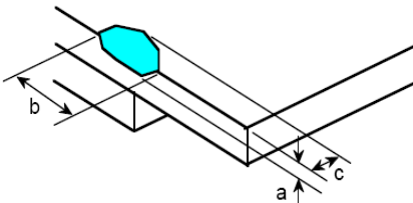
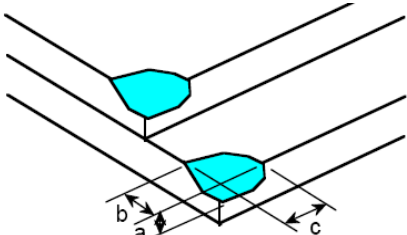
10.5.2.1. A set of sample to indicate the limit of acceptable quality level must be discussed by both us and customer when there is any dispute happened.

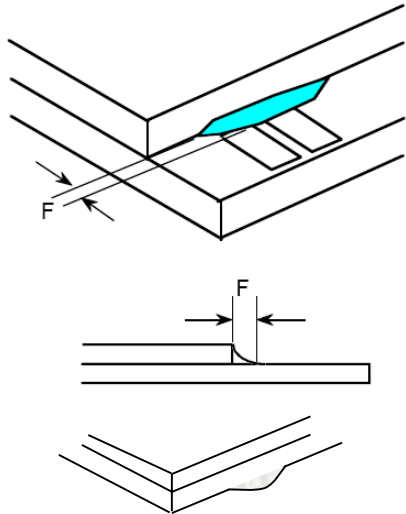
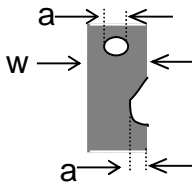
10.5.2.2. New item must be added on time when it is necessary.

10.6. Inspection Specification

No.	Item	Criteria (Unit: mm)													
01	Black / White Spot Foreign Material (Round Type) Pinholes Stain Particles Inside Cell. (Minor Defect)	<p>$\phi = (a + b) / 2$</p>	<table border="1"> <thead> <tr> <th>Size</th> <th>Area</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$\phi \leq 0.20$</td> <td></td> <td>Ignore</td> </tr> <tr> <td>$0.20 < \phi \leq 0.50$</td> <td></td> <td>$N \leq 3$</td> </tr> <tr> <td>$0.50 < \phi$</td> <td></td> <td>0</td> </tr> </tbody> </table>	Size	Area	Acc. Qty	$\phi \leq 0.20$		Ignore	$0.20 < \phi \leq 0.50$		$N \leq 3$	$0.50 < \phi$		0
			Size	Area	Acc. Qty										
$\phi \leq 0.20$		Ignore													
$0.20 < \phi \leq 0.50$		$N \leq 3$													
$0.50 < \phi$		0													
Distance between 2 defects should more than 5mm apart.															

02	Electrical Defect (Minor Defect)	<table border="1" data-bbox="549 226 1412 443"> <tr> <th rowspan="2">Bright dot</th> <th>Display Area</th> <th>Total</th> <th rowspan="2">Note1</th> </tr> <tr> <th>$N \leq 2$</th> <th>$N \leq 2$</th> </tr> <tr> <td>Dark dot</td> <td>$N \leq 4$</td> <td>$N \leq 4$</td> <td></td> </tr> <tr> <td>Total dot</td> <td>$N \leq 4$</td> <td>$N \leq 4$</td> <td></td> </tr> <tr> <td>Mura</td> <td colspan="2">Not visible through 5% ND filters.</td> <td>Note 2</td> </tr> </table> <p>Remark: 1. Bright dot caused by scratch and foreign object accords to item 1.</p>	Bright dot	Display Area	Total	Note1	$N \leq 2$	$N \leq 2$	Dark dot	$N \leq 4$	$N \leq 4$		Total dot	$N \leq 4$	$N \leq 4$		Mura	Not visible through 5% ND filters.		Note 2
Bright dot	Display Area	Total		Note1																
	$N \leq 2$	$N \leq 2$																		
Dark dot	$N \leq 4$	$N \leq 4$																		
Total dot	$N \leq 4$	$N \leq 4$																		
Mura	Not visible through 5% ND filters.		Note 2																	
03	Black and White Line Scratch Foreign Material (Line Type) (Minor Defect)	 <table border="1" data-bbox="608 1066 1235 1330"> <thead> <tr> <th>Length</th> <th>Width</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>/</td> <td>$W \leq 0.1$</td> <td>Ignore</td> </tr> <tr> <td>$L \leq 2.5$</td> <td>$0.1 < W \leq 0.2$</td> <td>3</td> </tr> <tr> <td>$L > 2.5$</td> <td>$0.2 < W$</td> <td>0</td> </tr> <tr> <td colspan="2">Total</td> <td>3</td> </tr> </tbody> </table> <p>Distance between 2 defects should more than 3mm apart. Scratches not viewable through the back of the display are acceptable.</p>	Length	Width	Acc. Qty	/	$W \leq 0.1$	Ignore	$L \leq 2.5$	$0.1 < W \leq 0.2$	3	$L > 2.5$	$0.2 < W$	0	Total		3			
Length	Width	Acc. Qty																		
/	$W \leq 0.1$	Ignore																		
$L \leq 2.5$	$0.1 < W \leq 0.2$	3																		
$L > 2.5$	$0.2 < W$	0																		
Total		3																		
04	Glass Crack (Minor Defect)	 <p>Crack is potential to enlarge, any type is not allowed.</p>																		

<p>05</p>	<p>Glass Chipping Pad Area: (Minor Defect)</p> 	<table border="1"> <thead> <tr> <th>Length and Width</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$c > 3.0, b < 1.0$</td> <td>1</td> </tr> <tr> <td>$c < 3.0, b < 1.0$</td> <td>3</td> </tr> <tr> <td colspan="2">a < Glass Thickness</td> </tr> </tbody> </table>	Length and Width	Acc. Qty	$c > 3.0, b < 1.0$	1	$c < 3.0, b < 1.0$	3	a < Glass Thickness			
Length and Width	Acc. Qty											
$c > 3.0, b < 1.0$	1											
$c < 3.0, b < 1.0$	3											
a < Glass Thickness												
<p>06</p>	<p>Glass Chipping Rear of Pad Area: (Minor Defect)</p> 	<table border="1"> <thead> <tr> <th>Length and Width</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$c > 3.0, b < 1.0$</td> <td>1</td> </tr> <tr> <td>$c < 3.0, b < 1.0$</td> <td>2</td> </tr> <tr> <td>$c < 3.0, b < 0.5$</td> <td>4</td> </tr> <tr> <td colspan="2">a < Glass Thickness</td> </tr> </tbody> </table>	Length and Width	Acc. Qty	$c > 3.0, b < 1.0$	1	$c < 3.0, b < 1.0$	2	$c < 3.0, b < 0.5$	4	a < Glass Thickness	
Length and Width	Acc. Qty											
$c > 3.0, b < 1.0$	1											
$c < 3.0, b < 1.0$	2											
$c < 3.0, b < 0.5$	4											
a < Glass Thickness												
<p>07</p>	<p>Glass Chipping Except Pad Area: (Minor Defect)</p> 	<table border="1"> <thead> <tr> <th>Length and Width</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$c > 3.0, b < 1.0$</td> <td>1</td> </tr> <tr> <td>$c < 3.0, b < 1.0$</td> <td>2</td> </tr> <tr> <td>$c < 3.0, b < 0.5$</td> <td>4</td> </tr> <tr> <td colspan="2">a < Glass Thickness</td> </tr> </tbody> </table>	Length and Width	Acc. Qty	$c > 3.0, b < 1.0$	1	$c < 3.0, b < 1.0$	2	$c < 3.0, b < 0.5$	4	a < Glass Thickness	
Length and Width	Acc. Qty											
$c > 3.0, b < 1.0$	1											
$c < 3.0, b < 1.0$	2											
$c < 3.0, b < 0.5$	4											
a < Glass Thickness												
<p>08</p>	<p>Glass Corner Chipping: (Minor Defect)</p> 	<table border="1"> <thead> <tr> <th>Length and Width</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$c < 3.0, b < 3.0$</td> <td>Ignore</td> </tr> <tr> <td colspan="2">a < Glass Thickness</td> </tr> </tbody> </table>	Length and Width	Acc. Qty	$c < 3.0, b < 3.0$	Ignore	a < Glass Thickness					
Length and Width	Acc. Qty											
$c < 3.0, b < 3.0$	Ignore											
a < Glass Thickness												

<p>09</p>	<p>Glass Burr: (Minor Defect)</p> 	<table border="1" data-bbox="858 264 1332 353"> <thead> <tr> <th>Length</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$F < 1.0$</td> <td>Ignore</td> </tr> </tbody> </table> <p>Glass burr don't affect assemble and module dimension.</p>	Length	Acc. Qty	$F < 1.0$	Ignore				
Length	Acc. Qty									
$F < 1.0$	Ignore									
<p>10</p>	<p>FPC Defect: (Minor Defect)</p> 	<p>10.1 Dent, pinhole width $a < w/3$. (w: circuitry width.) 10.2 Open circuit is unacceptable. 10.3 No oxidation, contamination and distortion.</p>								
<p>11</p>	<p>Bubble on Polarizer (Minor Defect)</p>	<table border="1" data-bbox="735 1339 1206 1514"> <thead> <tr> <th>Diameter</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$\varphi \leq 0.30$</td> <td>Ignore</td> </tr> <tr> <td>$0.30 < \varphi \leq 0.50$</td> <td>$N \leq 2$</td> </tr> <tr> <td>$0.50 < \varphi$</td> <td>$N = 0$</td> </tr> </tbody> </table>	Diameter	Acc. Qty	$\varphi \leq 0.30$	Ignore	$0.30 < \varphi \leq 0.50$	$N \leq 2$	$0.50 < \varphi$	$N = 0$
Diameter	Acc. Qty									
$\varphi \leq 0.30$	Ignore									
$0.30 < \varphi \leq 0.50$	$N \leq 2$									
$0.50 < \varphi$	$N = 0$									
<p>12</p>	<p>Dent on Polarizer (Minor Defect)</p>	<table border="1" data-bbox="735 1585 1206 1760"> <thead> <tr> <th>Diameter</th> <th>Acc. Qty</th> </tr> </thead> <tbody> <tr> <td>$\varphi \leq 0.25$</td> <td>Ignore</td> </tr> <tr> <td>$0.25 < \varphi \leq 0.50$</td> <td>$N \leq 4$</td> </tr> <tr> <td>$0.50 < \varphi$</td> <td>None</td> </tr> </tbody> </table>	Diameter	Acc. Qty	$\varphi \leq 0.25$	Ignore	$0.25 < \varphi \leq 0.50$	$N \leq 4$	$0.50 < \varphi$	None
Diameter	Acc. Qty									
$\varphi \leq 0.25$	Ignore									
$0.25 < \varphi \leq 0.50$	$N \leq 4$									
$0.50 < \varphi$	None									
<p>13</p>	<p>Bezel</p>	<p>13.1 No rust, distortion on the Bezel. 13.2 No visible fingerprints, stains or other contamination.</p>								

14	PCB	14.1 No distortion or contamination on PCB terminals. 14.2 All components on PCB must same as documented on the BOM/component layout. 14.3 Follow IPC-A-600F.
15	Soldering	Follow IPC-A-610C standard
16	Electrical Defect (Major Defect)	The below defects must be rejected. 16.1 Missing vertical / horizontal segment, 16.2 Abnormal Display. 16.3 No function or no display. 16.4 Current exceeds product specifications. 16.5 LCD viewing angle defect. 16.6 No Backlight. 16.7 Dark Backlight. 16.8 Touch Panel no function.

Remark: LCD Panel Broken shall be rejected. Defect out of LCD viewing area is acceptable.

10.7. Classification of Defects

- 10.7.1. Visual defects (Except no / wrong label) are treated as minor defect and electrical defect is major.
- 10.7.2. Two minor defects are equal to one major in lot sampling inspection.

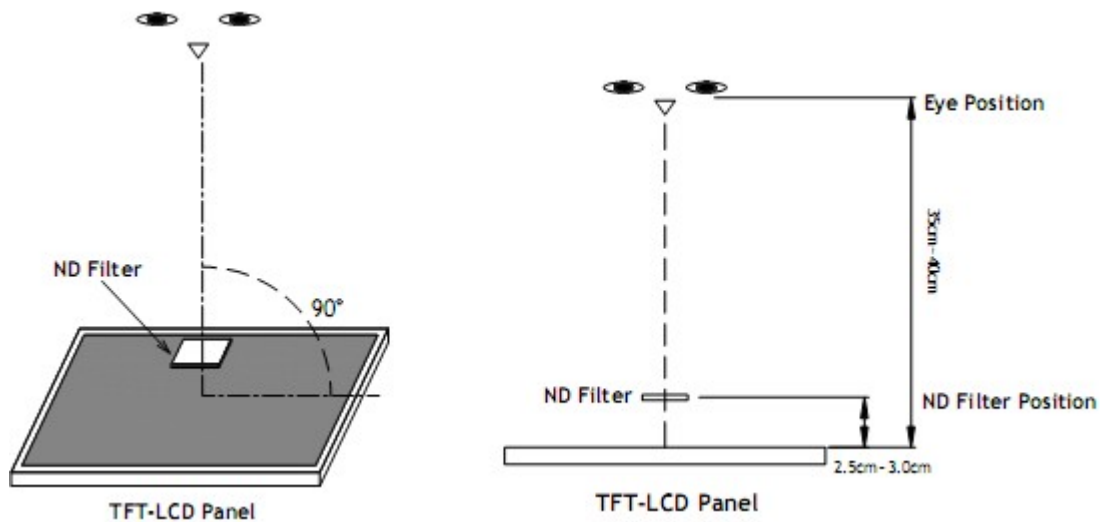
10.8. Identification/marketing criteria

Any unit with illegible / wrong /double or no marking/ label shall be rejected.

10.9. Packing

- 10.9.1. There should be no damage of the outside carton box, each packaging box should have one identical label.
- 10.9.2. Modules inside package box should have compliant mark.
- 10.9.3. All direct package materials shall offer ESD protection.

Note1: Bright dot is defined as the defective area of the dot is larger than 50% of one sub-pixel area.



Bright dot: The bright dot size defect at black display pattern. It can be recognized by 2% transparency of filter when the distance between eyes and panel is 350mm± 50mm.

Dark dot: Cyan, Magenta or Yellow dot size defect at white display pattern. It can be recognized by 5% transparency of filter when the distance between eyes and panel is 350mm± 50mm.

Note2: Mura on display which appears darker / brighter against background brightness on parts of display area.

11. Reliability Specification

No	Item	Condition	Quantity	Criteria
1	High Temperature Operating	70°C, 96Hrs	2	GB/T2423.2-2008
2	Low Temperature Operating	-20°C, 96Hrs	2	GB/T2423.1-2008
3	High Humidity	40°C, 90%RH, 96Hrs	2	GB/T2423.3-2016
4	High Temperature Storage	80°C, 96Hrs	2	GB/T2423.2-2008
5	Low Temperature Storage	-30°C, 96Hrs	2	GB/T2423.1-2008
6	Thermal Cycling Test	0°C, 60min~50°C, 60min, 20 cycles.	2	GB/T2423.22-2012
7	Packing Vibration	Frequency range:10Hz~50Hz Acceleration of gravity:5G X,Y,Z 30 min for each direction.	2	GB/T5170.14-2009
8	Electrical Static Discharge	Air: ± 4kV 150pF/330 Ω 5 times Contact: ± 2kV 150pF/330 Ω 5 times	2	GB/T17626.2-2018
9	Drop Test (Packaged)	Height:80 cm,1 corner, 3 edges, 6 surfaces.	2	GB/T2423.8-1995

Note1. No deflection cosmetic and operational function allowable.

Note2. Total current Consumption should be below double of initial value

12. Precautions and Warranty

12.1. Safety

- 12.1.1. The liquid crystal in the LCD is poisonous. Do not put it in your mouth. If the liquid crystal touches your skin or clothes, wash it off immediately using soap and water.
- 12.1.2. Since the liquid crystal cells are made of glass, do not apply strong impact on them. Handle with care.

12.2. Handling

- 12.2.1. Reverse and use within ratings in order to keep performance and prevent damage.
- 12.2.2. Do not wipe the polarizer with dry cloth, as it might cause scratch. If the surface of the LCD needs to be cleaned, wipe it swiftly with cotton or other soft cloth soaked with petroleum IPA, do not use other chemicals.

12.3. Storage

- 12.3.1. Do not store the LCD module beyond the specified temperature ranges.
- 12.3.2. Strong light exposure causes degradation of polarizer and color filter.

12.4. Metal Pin (Apply to Products with Metal Pins)

12.4.1. Pins of LCD and Backlight

12.4.1.1. Solder tip can touch and press on the tip of Pin LEAD during the soldering

12.4.1.2. Recommended Soldering Conditions

Solder Type: Sn96.3~94-Ag3.3~4.3-Cu0.4~1.1

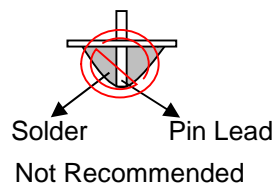
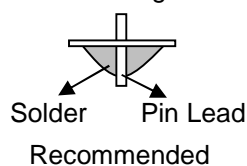
Maximum Solder Temperature: 370°C

Maximum Solder Time: 3s at the maximum temperature

Recommended Soldering Temp: 350±20°C

Typical Soldering Time: ≤3s

12.4.1.3. Solder Wetting



12.4.2. Pins of EL

12.4.2.1. Solder tip can touch and press on the tip of EL leads during soldering.

12.4.2.2. No Solder Paste on the soldering pad on the motherboard is recommended.

12.4.2.3. Recommended Soldering Conditions

Solder type: Nippon Alimit Leadfree SR-34, size 0.5mm

Recommended Solder Temperature: 270~290°C

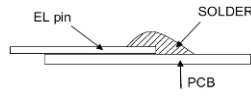
Typical Soldering Time: ≤2s

Minimum solder distance from EL lamp (body):2.0mm

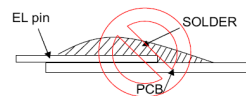
12.4.2.4. No horizontal press on the EL leads during soldering.

12.4.2.5. 180° bend EL leads three times is not allowed.

12.4.2.6. Solder Wetting

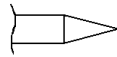


Recommended

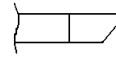


Not Recommended

12.4.2.7. The type of the solder iron:

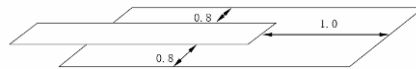


Recommended



Not Recommended

12.4.2.8. Solder Pad



12.5.Operation

- 12.5.1. Do not drive LCD with DC voltage
- 12.5.2. Response time will increase below lower temperature
- 12.5.3. Display may change color with different temperature
- 12.5.4. Mechanical disturbance during operation, such as pressing on the display area, may cause the segments to appear “fractured”.
- 12.5.5. Do not connect or disconnect the LCM to or from the system when power is on.
- 12.5.6. Never use the LCM under abnormal condition of high temperature and high humidity.
- 12.5.7. Module has high frequency circuits. Sufficient suppression to the electromagnetic interface shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- 12.5.8. Do not display the fixed pattern for long time (we suggest the time not longer than one hour) because it may develop image sticking due to the TFT structure.

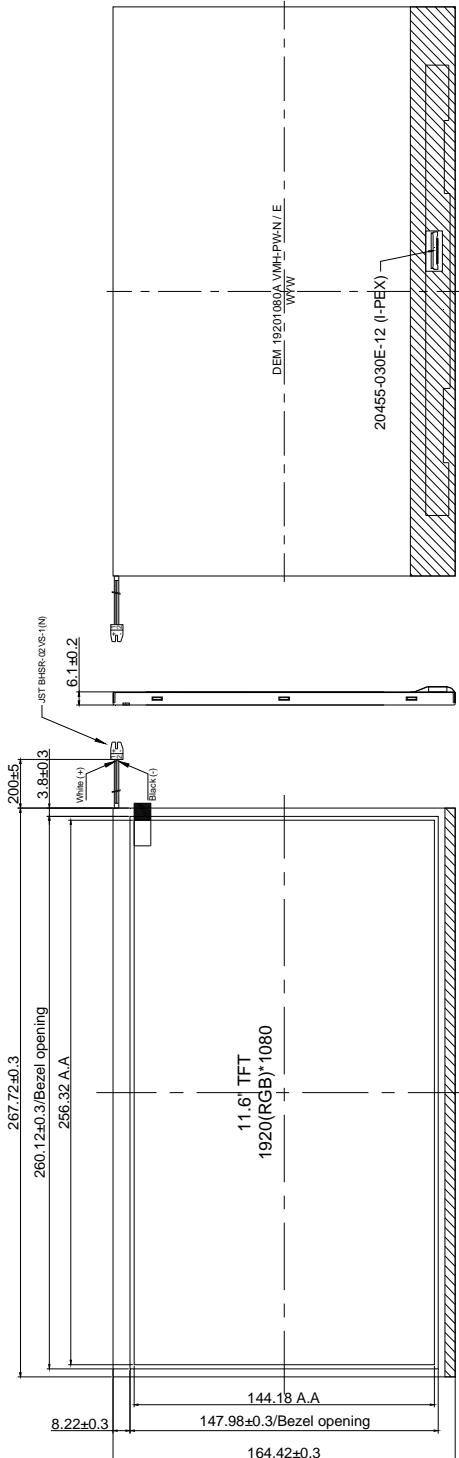
12.6.Static Electricity

- 12.6.1. CMOS LSIs are equipped in this unit, so care must be taken to avoid the electro-static charge, by ground human body, etc.
- 12.6.2. The normal static prevention measures should be observed for work clothes and benches.
- 12.6.3. The module should be kept into anti-static bags or other containers resistant to static for storage.

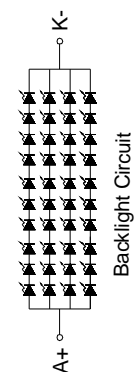
12.7.Limited Warranty

- 12.7.1. Our warranty liability is limited to repair and/or replacement. We will not be responsible for any consequential loss.
- 12.7.2. If possible, we suggest customer to use up all modules in six months. If the module storage time over twelve months, we suggest that recheck it before the module be used.
- 12.7.3. After the product shipped, any product quality issues must be feedback within three months, otherwise, we will not be responsible for the subsequent or consequential events.

13. Outline Drawing



NO.	Pin name	NO.	Pin name	NO.	Pin name
1	NC	11	H_GND	21	NC
2	H_GND	12	LCD_VDD	22	NC
3	Lane1_N	13	LCD_VDD	23	NC
4	Lane1_P	14	NC	24	NC
5	H-GND	15	LCD_GND	25	NC
6	Lane0_N	16	LCD_GND	26	NC
7	Lane0_P	17	HPD	27	NC
8	H_GND	18	NC	28	NC
9	AUX_CH_P	19	NC	29	NC
10	AUX_CH_N	20	NC	30	NC



- NOTES:
1. Display size: 11.6" TFT
 2. Viewing direction: FULL VIEW
 3. Display mode: Transmissive/Normal Black
 4. Operation temperature: 20°C--70°C
 5. Storage temperature: -30°C--80°C
 6. Power supply voltage: 3.3V
 7. Backlight : White(40 LED)/28-33V/180mA(TYP)-240mA(Max)
 8. Brightness: 450(TYP)cd/m²
 9. ROHS must be complied
- * Unspecification tolerance are ± 0.3mm
 * The dimension with mark brackets "()" just for reference